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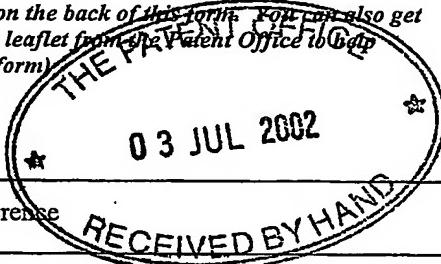


1/77

The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ**Request for grant of a patent**

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office if you fill in this form.)



03 JUL 2002

1. Your reference

RJW/CP6059901

2. Patent application number

04JUL02 E730714-1 D02823

(The Patent Office will fill in this part)

0215383.1

P01/7700 0.00-0215383.1

3. Full name, address and postcode of the or of each applicant (*underline all surnames*)

ASTEX TECHNOLOGY LIMITED
250 Cambridge Science Park
Milton Road
CAMBRIDGE
CB4 0WE

Patents ADP number (*if you know it*)

08118317601
ENGLAND

4. Title of the invention

P38 MAP KINASE INHIBITORS

5. Name of your agent (*if you have one*)

MEWBURN ELLIS

"Address for service" in the United Kingdom to which all correspondence should be sent
(including the postcode)

YORK HOUSE
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LONDON
WC2B 6HP

Patents ADP number (*if you know it*)

109006

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (*if you know it*) the or each application number

Country

Priority application number
*(if you know it)*Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request?

(Answer "Yes" if:

- a) any applicant named in part 3 is not an inventor, or
- b) there is an inventor who is not named as an applicant, or
- c) any named applicant is a corporate body.

See note (d)

YES

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Continuation sheets of this form 0

Description 61

Claim(s) 0

Abstract 0

Drawing(s) 0

RW

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Priority documents 0

Translations of priority documents 0

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*) 9

Request for preliminary examination and search (*Patents Form 9/77*) 0

Request for substantive examination (*Patents Form 10/77*) 0

Any other documents
(*Please specify*) 0

11.

I/We request the grant of a patent on the basis of this application.

Signature

Mervyn J. Watson

Date

3 July 2002

12. Name and daytime telephone number of person to contact in the United Kingdom

ROBERT J WATSON

020 7240 4405

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Notes

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p38 MAP Kinase Inhibitors

This invention relates to pyridine derivatives which inhibit the
5 activity of p38 MAP kinase, and the use of these compounds as
pharmaceuticals.

Background

Mitogen-activated protein (MAP) kinases are proline-directed
10 kinases that mediate the effects of numerous extracellular
stimuli on a wide array of biological processes, such as cell
proliferation, differentiation and death. p38 MAP kinases are
one of three groups of mammalian MAP kinases which have been
studied in detail, the other two groups being the extracellular
15 signal-regulated kinases (ERK) and the c-Jun NH₂-terminal kinases
(JNK).

There are five known human isoforms of p38 MAP kinase, p38 α ,
p38 β , p38 γ 2, p38 γ and p38 δ . The p38 kinases, which are also
20 known as cytokine suppressive anti-inflammatory drug binding
proteins (CSBP), stress activated protein kinases (SAPK) and RK,
are responsible for phosphorylating and activating transcription
factors as well as other kinases, and are themselves activated by
physical and chemical stress (e.g. UV, osmotic stress), pro-
25 inflammatory cytokines and bacterial lipopolysaccharide (LPS)
(Herlaar, E & Brown, Z., *Molecular Medicine Today*, 5: 439-447
(1999)). The products of p38 phosphorylation have been shown to
mediate the production of inflammatory cytokines, including TNF
and IL-1, and cyclooxygenase-2 (COX-2). Each of these cytokines
30 has been implicated in numerous disease states and conditions.
IL-1 and TNF are also known to stimulate the production of other
proinflammatory cytokines such as IL-6 and IL-8.

Interleukin-1 (IL-1) and Tumor Necrosis Factor (TNF) are
35 biological substances produced by a variety of cells, such as
monocytes or macrophages. IL-1 has been demonstrated to mediate a
variety of biological activities thought to be important in
immunoregulation and other physiological conditions such as

inflammation (e.g. Dinarello, et al., *Rev. Infect. Disease*, 6: 51 (1984)). The myriad of known biological activities of IL-1 include the activation of T helper cells, induction of fever, stimulation of prostaglandin or collagenase production,
5 neutrophil chemotaxis, induction of acute phase proteins and the suppression of plasma iron levels.

There are many disease states in which excessive or unregulated IL-1 production is implicated in exacerbating and/or causing the
10 disease. These include rheumatoid arthritis, osteoarthritis, endotoxemia and/or toxic shock syndrome, other acute or chronic inflammatory disease states such as the inflammatory reaction induced by endotoxin or inflammatory bowel disease; tuberculosis, atherosclerosis, muscle degeneration, cachexia, psoriatic
15 arthritis, Reiter's syndrome, gout, traumatic arthritis, rubella arthritis, and acute synovitis. Evidence also links IL-1 activity to diabetes and pancreatic B cells (Dinarello, *J. Clinical Immunology*, 5: 287-297 (1985)).

20 Excessive or unregulated TNF production has been implicated in mediating or exacerbating a number of diseases including rheumatoid arthritis, rheumatoid spondylitis, osteoarthritis, gouty arthritis and other arthritic conditions; sepsis, septic shock, endotoxic shock, gram negative sepsis, toxic shock
25 syndrome, adult respiratory distress syndrome, cerebral malaria, chronic pulmonary inflammatory disease, silicosis, pulmonary sarcoidosis, bone resorption diseases, reperfusion injury, graft vs. host reaction, allograft rejections, fever and myalgias due to infection, such as influenza, cachexia secondary to infection or malignancy, cachexia, secondary to acquired immune deficiency syndrome (AIDS), AIDS, ARC (AIDS related complex), keloid formation, scar tissue formation, Crohn's disease, ulcerative colitis, or pyresis.
30

35 Interleukin-8 (IL-8) is a chemotactic factor produced by several cell types including mononuclear cells, fibroblasts, endothelial cells, and keratinocytes. Its production from endothelial cells is induced by IL-1. ~~and lipopolysaccharide (LPS)~~ - L-2

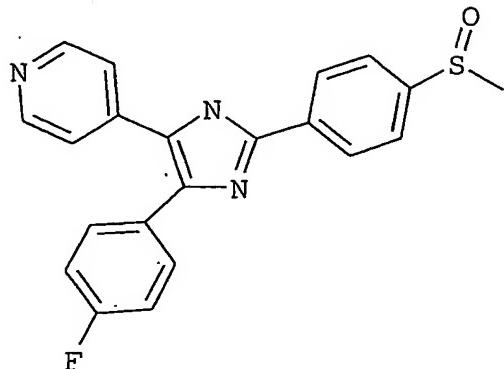
stimulates a number of functions in vitro. It has been shown to have chemoattractant properties for neutrophils, T-lymphocytes, and basophils. In addition it induces histamine release from basophils from both normal and atopic individuals as well as 5 lysosomal enzyme release and respiratory burst from neutrophils. IL-8 has also been shown to increase the surface expression of Mac-1 (CD 11 b/CD 18) on neutrophils without de novo protein synthesis, this may contribute to increased adhesion of the neutrophils to vascular endothelial cells. Many diseases are 10 characterized by massive neutrophil infiltration. Conditions associated with an increased in IL-8 production (which is responsible for chemotaxis of neutrophil into the inflammatory site) would benefit by compounds which are suppressive of IL-8 production. Recently Chronic Obstructive Pulmonary Disease 15 (COPD) has been linked to raised levels of IL-8 (Barnes et al., *Curr. Opin. Pharmacol.*, 1: 242-7 (2001)). Other conditions linked to IL-8 include acute respiratory distress syndrome (ARDS), asthma, pulmonary fibrosis and bacterial pneumonia.

20 IL-1 and TNF affect a wide variety of cells and tissues and these cytokines as well as other leukocyte derived cytokines are important and critical inflammatory mediators of a wide variety of disease states and conditions. The inhibition of these cytokines is of benefit in controlling, reducing and alleviating 25 many of these disease states.

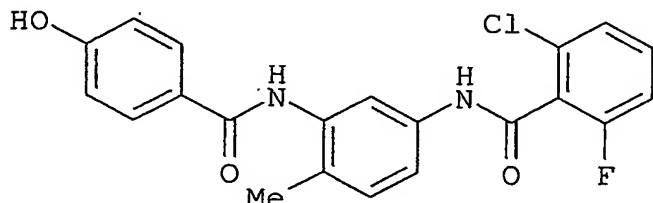
Inhibition of signal transduction via p38, which in addition to IL-1, TNF and IL-8 described above is also required for the synthesis and/or action of several additional pro-inflammatory 30 proteins (i.e., IL-6, GM-CSF, COX-2, collagenase and stromelysin), is expected to be a highly effective mechanism for regulating the excessive and destructive activation of the immune system. This expectation is supported by the potent and diverse anti-inflammatory activities described for p38 kinase inhibitors 35 (Badger, et al., *J. Pharm. Exp. Ther.*, 279: 1453-1461(1996); Griswold, et al., *Pharmacol. Comm.*, 7: 323-229 (1996)).

A number of inhibitors of p38 MAP kinase have been previously

disclosed. Smith-Kline Beecham's SB 203580 (see WO 93/14081) has the structure:



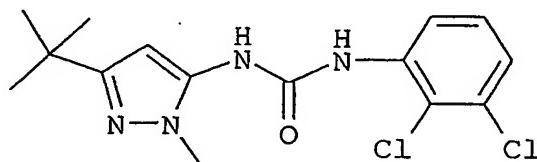
- 5 Zeneca have derived (WO 99/15164) compounds having structures related to:



which exhibit inhibition of p38 activity.

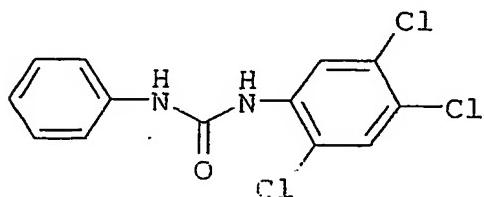
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Bayer have disclosed a series of compounds which act as p38 MAP kinase inhibitors (WO 99/32111); one such compound has the structure:

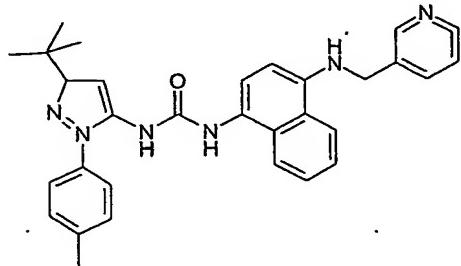


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Vertex have developed compounds as p38 MAP kinase inhibitors, with structures such as that shown below (WO 99/00357).



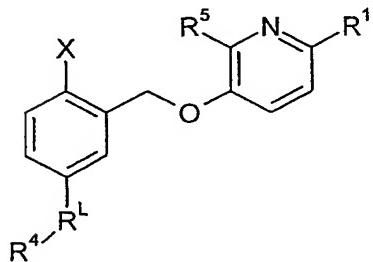
Boehringer Ingelheim have disclosed numerous compounds said to inhibit proinflammatory cytokines, such as TNF and IL-1, in, for example WO 00/43384. An example of a compound disclosed in that 5 patent application is:



Summary of the Invention

The present inventors have discovered that pyridine derivatives 10 that can be used as pharmaceuticals, and in particular can be used to inhibit the activity of p38 MAP kinase.

Accordingly, the first aspect of the present invention provides a compound of the formula I:



- 15 and isomers, salts, solvates and prodrugs thereof,
wherein:
R¹ is selected from H, NRR', NHC(=O)R, NHC(=O)NRR', NH₂SO₂R, and C(=O)NRR', where R and R' are independently selected from H and
20 C₁₋₄ alkyl, and are optionally substituted by OH, NH₂, C₅₋₂₀ carboaryl, and C₅₋₂₀ heteroaryl, or may together form, with the nitrogen atom to which they are attached, an optionally substituted nitrogen containing C₅₋₇ heterocyclyl group;
R⁵ is selected from H and NH₂;
25 X is selected from H and halo;

R^L is selected from -NH-C(=O)-, -NH-C(=O)-NH-, -NH-C(=O)-O- or -O-C(=O)-NH-;

5 R⁴ is selected from H, optionally substituted C₅₋₂₀ carboaryl and optionally substituted C₅₋₂₀ heteroaryl, except that R⁴ cannot be when R⁴ is -NH-C(=O)-O-.

A second aspect of the present invention provides a composition comprising a compound of the first aspect and a pharmaceutically acceptable carrier or diluent.

10

A third aspect of the present invention provides a compound of the first aspect for use in a method of therapy.

15 A fourth aspect of the present invention provides the use of a compound of the first aspect for the manufacture of a medicament for use in the treatment of condition ameliorated by the inhibition of p38 MAP kinase.

20 Conditions ameliorated by the inhibition of p38 MAP kinase are discussed above, and include, but are not limited to, rheumatoid arthritis, osteoarthritis, rhematoid spondylitis, gouty arthritis, traumatic arthritis, rubella arthritis, psoriatic arthritis, and other arthritic conditions; Alzheimer's disease; toxic shock syndrome, the inflammatory reaction induced by 25 endotoxin or inflammatory bowel disease; tuberculosis, atherosclerosis, muscle degeneration, Reiter's syndrome, gout, acute synovitis, sepsis, septic shock, endotoxic shock, gram negative sepsis, adult respiratory distress syndrome, cerebral malaria, chronic pulmonary inflammatory disease, silicosis, 30 pulmonary sarcosclerosis, bone resorption diseases, reperfusion injury, graft vs. host reaction, allograft rejections, fever and myalgias due to infection, such as influenza, cachexia, in particular cachexia secondary to infection or malignancy, cachexia secondary to acquired immune deficiency syndrome (AIDS), 35 AIDS, ARC (AIDS related complex), keloid formation, scar tissue formation, Crohn's disease, ulcerative colitis, pyresis, chronic obstructive pulmonary disease (COPD), acute respiratory distress

syndrome (ARDS), asthma, pulmonary fibrosis and bacterial pneumonia.

Thus, further aspects of the present invention provide the use of
5 a compound of the first aspect of the invention for the manufacture of a medicament for use in the treatment of arthritic conditions or a proliferative disease.

Another aspect of the invention provides a method of inhibiting
10 p38 MAP kinase *in vitro* or *in vivo*, comprising contacting a cell with an effective amount of a compound of the first aspect of the invention.

Another aspect of the invention pertains to a method for the
15 treatment of a condition ameliorated by the inhibition of p38 MAP kinase comprising administering to a subject suffering from said condition ameliorated by the inhibition of p38 MAP kinase a therapeutically-effective amount of a compound of the first aspect of the invention.

20 Further aspects of the present invention pertain to methods of synthesising compounds of the first aspect of the invention, and intermediates in those synthesis routes.

25 Definitions

The phrase "optionally substituted," as used herein, pertains to a parent group which may be unsubstituted or which may be substituted.

30 Unless otherwise specified, the term "substituted," as used herein, pertains to a parent group which bears one or more substituents. The term "substituent" is used herein in the conventional sense and refers to a chemical moiety which is covalently attached to, appended to, or if appropriate, fused to,
35 a parent group. A wide variety of substituents are well known, and methods for their formation and introduction into a variety of parent groups are also well known.

The substituents, and groups listed above, are described in more detail below.

C₁₋₇ alkyl: The term "C₁₋₇, alkyl", as used herein, pertains to a 5 monovalent moiety obtained by removing a hydrogen atom from a carbon atom of a hydrocarbon compound having from 1 to 7 carbon atoms, which may be aliphatic or alicyclic, and which may be saturated, partially unsaturated, or fully unsaturated. Thus, the term "alkyl" includes the sub-classes alkenyl, alkynyl, 10 cycloalkyl, etc., discussed below.

Examples of saturated alkyl groups include, but are not limited to, methyl (C₁), ethyl (C₂), propyl (C₃), butyl (C₄), pentyl (C₅), hexyl (C₆) and heptyl (C₇).

15 Examples of saturated linear alkyl groups include, but are not limited to, methyl (C₁), ethyl (C₂), n-propyl (C₃), n-butyl (C₄), n-pentyl (amyl) (C₅), n-hexyl (C₆), and n-heptyl (C₇).

20 Examples of saturated branched alkyl groups include iso-propyl (C₃), iso-butyl (C₄), sec-butyl (C₄), tert-butyl (C₄), iso-pentyl (C₅), and neo-pentyl (C₅).

C₃₋₇ Cycloalkyl: The term "C₃₋₇, cycloalkyl" as used herein, 25 pertains to an alkyl group which is also a cyclyl group; that is, a monovalent moiety obtained by removing a hydrogen atom from an alicyclic ring atom of a cyclic hydrocarbon (carbocyclic) compound, which moiety has from 3 to 7 ring atoms. Preferably, each ring has from 3 to 7 ring atoms.

30 Examples of saturated cylcoalkyl groups include, but are not limited to, those derived from: cyclopropane (C₃), cyclobutane (C₄), cyclopentane (C₅), cyclohexane (C₆) and cycloheptane (C₇).

35 C₂₋₇, Alkenyl: The term "C₂₋₇, alkenyl" as used herein, pertains to an alkyl group having one or more carbon-carbon double bonds.

Examples of unsaturated alkenyl groups include, but are not limited to, ethenyl (vinyl, -CH=CH₂), 1-propenyl (-CH=CH-CH₃), 2-propenyl (allyl, -CH-CH=CH₂), isopropenyl (-C(CH₃)=CH₂), butenyl (C₄), pentenyl (C₅), and hexenyl (C₆).

5

Examples of unsaturated cyclic alkenyl groups, which are also referred to herein as "cycloalkenyl" groups, include, but are not limited to, cyclopropenyl (C₃), cyclobutenyl (C₄), cyclopentenyl (C₅), and cyclohexenyl (C₆).

10

C₂₋₇ Alkynyl: The term "C₂₋₇ alkynyl", as used herein, pertains to an alkyl group having one or more carbon-carbon triple bonds.

15

Examples of unsaturated alkynyl groups include, but are not limited to, ethynyl (ethinyl, -C≡CH) and 2-propynyl (propargyl, -CH₂-C≡CH).

20

C₁₋₄ alkyl: The term "C₁₋₄ alkyl", as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a carbon atom of a hydrocarbon compound having from 1 to 4 carbon atoms, which may be aliphatic or alicyclic, and which may be saturated, partially unsaturated, or fully unsaturated. Thus, the term "C₁₋₄ alkyl" includes the sub-classes "C₂₋₄ alkenyl", "C₂₋₄ alkynyl" and "C₂₋₄ cycloalkyl". Examples of these moieties are given above.

25

C₃₋₂₀ Heterocyclyl: The term "C₃₋₂₀ heterocyclyl" as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a ring atom of a heterocyclic compound, which moiety has from 3 to 20 ring atoms, of which from 1 to 10 are ring heteroatoms. Preferably, each ring has from 3 to 7 ring atoms, of which from 1 to 4 are ring heteroatoms, which include N, O and S.

35

Examples of monocyclic heterocyclyl groups include, but are not limited to, those derived from:

N₁: aziridine (C₃), azetidine (C₄), pyrrolidine
(tetrahydropyrrole) (C₅), pyrroline (e.g., 3-pyrroline,
2,5-dihydropyrrole) (C₅), 2H-pyrrole or 3H-pyrrole (isopyrrole,
isoazole) (C₅), piperidine (C₆), dihydropyridine (C₆),
5 tetrahydropyridine (C₆), azepine (C₇);

O₁: oxirane (C₃), oxetane (C₄), oxolane (tetrahydrofuran) (C₅),
oxole (dihydrofuran) (C₅), oxane (tetrahydropyran) (C₆),
dihydropyran (C₆), pyran (C₆), oxepin (C₇);

10 S₁: thiirane (C₃), thietane (C₄), thiolane (tetrahydrothiophene)
(C₅), thiane (tetrahydrothiopyran) (C₆), thiepane (C₇);

O₂: dioxolane (C₅), dioxane (C₆), and dioxepane (C₇);

15 O₃: trioxane (C₆);

N₂: imidazolidine (C₅), pyrazolidine (diazolidine) (C₅),
imidazoline (C₅), pyrazoline (dihydropyrazole) (C₅), piperazine
20 (C₆);

N₁O₁: tetrahydrooxazolé (C₅), dihydrooxazole (C₅),
tetrahydroisoxazole (C₅), dihydroisoxazole (C₅), morpholine (C₆),
tetrahydrooxazine (C₆), dihydrooxazine (C₆), oxazine (C₆);

25 N₁S₁: thiazoline (C₅), thiazolidine (C₅), thiomorpholine (C₆);

N₂O₁: oxadiazine (C₆);

30 O₁S₁: oxathiole (C₅) and oxathiane (thioxane) (C₆); and,

N₁O₁S₁: oxathiazine (C₆).

Nitrogen containing C₅-₇ heterocyclyl: The term "nitrogen
35 containing C₅-₇ heterocyclyl" as used herein, pertains to a
monovalent moiety obtained by removing a hydrogen atom from a
ring atom of a heterocyclic compound, which moiety has from 5 to
7 ring atoms, at which a least one is a nitrogen ring atom.

Examples of nitrogen containing C₅-7 heterocyclyl groups include, but are not limited to, those derived from:

N₁: pyrrolidine (tetrahydropyrrole) (C₅), pyrroline (e.g.,

5 3-pyrroline, 2,5-dihydropyrrole) (C₅), 2H-pyrrole or 3H-pyrrole (isopyrrole, isoazole) (C₅), piperidine (C₆), dihydropyridine (C₆), tetrahydropyridine (C₆), azepine (C₇);

N₂: imidazolidine (C₅), pyrazolidine (diazolidine) (C₅),

10 imidazoline (C₅), pyrazoline (dihydropyrazole) (C₅), piperazine (C₆);

N₁O₁: tetrahydrooxazole (C₅), dihydrooxazole (C₅),

tetrahydroisoxazole (C₅), dihydroisoxazole (C₅), morpholine (C₆),

15 tetrahydrooxazine (C₆), dihydrooxazine (C₆), oxazine (C₆);

N₁S₁: thiazoline (C₅), thiazolidine (C₅), thiomorpholine (C₆);

N₂O₁: oxadiazine (C₆); and,

20

N₁O₁S₁: oxathiazine (C₆).

C₅-20 carboaryl: The term "C₅-20 carboaryl" as used herein,

pertains to a monovalent moiety obtained by removing a hydrogen

25 atom from an aromatic ring atom of an aromatic compound, which moiety has from 5 to 20 carbon ring atoms. Preferably, each ring has from 5 to 7 ring atoms.

Examples of carboaryl groups include, but are not limited to,

30 those derived from benzene (i.e. phenyl) (C₆), naphthalene (C₁₀), azulene (C₁₀), anthracene (C₁₄), phenanthrene (C₁₄), naphthacene (C₁₈), and pyrene (C₁₆).

Examples of aryl groups which comprise fused rings, at least one

35 of which is an aromatic ring, include, but are not limited to, groups derived from indene (C₉), isoindene (C₉), and fluorene (C₁₃).

C₅₋₂₀ heteroaryl: The term "C₅₋₂₀ heteroaryl" as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from an aromatic ring atom of an aromatic compound, which moiety has from 5 to 20 ring atoms, which include one or more 5 heteroatoms. Preferably, each ring has from 5 to 7 ring atoms.

Examples of monocyclic heteroaryl groups include, but are not limited to, those derived from:

- N₁: pyrrole (azole) (C₅), pyridine (azine) (C₆);
10 O₁: furan (oxole) (C₅);
S₁: thiophene (thiole) (C₅);
N₁O₁: oxazole (C₅), isoxazole (C₅), isoxazine (C₆);
N₂O₁: oxadiazole (furazan) (C₅);
N₃O₁: oxatriazole (C₅);
15 N₁S₁: thiazole (C₅), isothiazole (C₅);
N₂: imidazole (1,3-diazole) (C₅), pyrazole (1,2-diazole) (C₅),
pyridazine (1,2-diazine) (C₆), pyrimidine (1,3-diazine) (C₆)
(e.g., cytosine, thymine, uracil), pyrazine (1,4-diazine) (C₆);
N₃: triazole (C₅), triazine (C₆); and,
20 N₄: tetrazole (C₅).

Examples of heteroaryl groups which comprise fused rings, include, but are not limited to:

- C₉ heteroaryl groups (with 2 fused rings) derived from
25 benzofuran (O₁), isobenzofuran (O₁), indole (N₁), isoindole (N₁),
indolizine (N₁), indoline (N₁), isoindoline (N₁), purine (N₄)
(e.g., adenine, guanine), benzimidazole (N₂), indazole (N₂),
benzoxazole (N₁O₁), benzisoxazole (N₁O₁), benzodioxole (O₂),
benzofurazan (N₂O₁), benzotriazole (N₃), benzothiofuran (S₁),
30 benzothiazole (N₁S₁), benzothiadiazole (N₂S);

- C₁₀ heteroaryl groups (with 2 fused rings) derived from
chromene (O₁), isochromene (O₁), chroman (O₁), isochroman (O₁),
benzodioxan (O₂), quinoline (N₁), isoquinoline (N₁), quinolizine
(N₁), benzoxazine (N₁O₁), benzodiazine (N₂), pyridopyridine (N₂),
35 quinoxaline (N₂), quinazoline (N₂), cinnoline (N₂), phthalazine
(N₂), naphthyridine (N₂), pteridine (N₄);

C_{13} heteroaryl groups (with 3 fused rings) derived from carbazole (N_1), dibenzofuran (O_1), dibenzothiophene (S_1), carboline (N_2), perimidine (N_2), pyridoindole (N_2); and,

C_{14} heteroaryl groups (with 3 fused rings) derived from

- 5 acridine (N_1), xanthene (O_1), thioxanthene (S_1), oxanthrene (O_2), phenoxathiin (O_1S_1), phenazine (N_2), phenoxazine (N_1O_1), phenothiazine (N_1S_1), thianthrene (S_2), phenanthridine (N_1), phenanthroline (N_2), phenazine (N_2).

- 10 Heterocyclic groups (including heteroaryl groups) which have a nitrogen ring atom in the form of an $-NH-$ group may be N-substituted, that is, as $-NR-$. For example, pyrrole may be N-methyl substituted, to give N-methylpyrrole. Examples of N-substitutents include, but are not limited to C_{1-7} alkyl, C_{3-20} heterocyclyl, C_{5-20} carboaryl, C_{5-20} heteroaryl and acyl groups.

- 15 Heterocyclic groups (including heteroaryl groups) which have a nitrogen ring atom in the form of an $-N=$ group may be substituted in the form of an N-oxide, that is, as $-N(-O)=$ (also denoted $-N^+(\rightarrow O^-)=$). For example, quinoline may be substituted to give quinoline N-oxide; pyridine to give pyridine N-oxide; benzofurazan to give benzofurazan N-oxide (also known as benzofuroxan).

- 25 Cyclic groups may additionally bear one or more oxo ($=O$) groups on ring carbon atoms. Monocyclic examples of such groups include, but are not limited to, those derived from:
 C_5 : cyclopentanone, cyclopentenone, cyclopentadienone;
 C_6 : cyclohexanone, cyclohexenone, cyclohexadienone;
- 30 O_1 : furanone (C_5), pyrone (C_6);
 N_1 : pyrrolidone (pyrrolidinone) (C_5), piperidinone (piperidone) (C_6), piperidinedione (C_6);
 N_2 : imidazolidone (imidazolidinone) (C_5), pyrazolone (pyrazolinone) (C_5), piperazinone (C_6), piperazinedione (C_6),
- 35 pyridazinone (C_6), pyrimidinone (C_6) (e.g., cytosine), pyrimidinedione (C_6) (e.g., thymine, uracil), barbituric acid (C_6);
 N_1S_1 : thiazolone (C_5), isothiazolone (C_5);

N₁O₁: oxazolinone (C₅).

Polycyclic examples of such groups include, but are not limited to, those derived from:

- 5 C₉: indenedione;
C₁₀: tetralone, decalone;
C₁₄: anthrone, phenanthrone;
N₁: oxindole (C₉);
O₁: benzopyrone (e.g., coumarin, isocoumarin, chromone) (C₁₀);
10 N₁O₁: benzoxazolinone (C₉), benzoxazolinone (C₁₀);
N₂: quinazolinedione (C₁₀);
N₄: purinone (C₉) (e.g., guanine).

Still more examples of cyclic groups which bear one or more oxo (=O) groups on ring carbon atoms include, but are not limited to, those derived from:

- imides (-C(=O)-NR-C(=O)- in a ring), including but not limited to, succinimide (C₅), maleimide (C₅), phthalimide, and glutarimide (C₆);
20 lactones (cyclic esters, -O-C(=O)- in a ring), including, but not limited to, β -propiolactone, γ -butyrolactone, δ -valerolactone (2-piperidone), and ϵ -caprolactone;
lactams (cyclic amides, -NR-C(=O)- in a ring), including, but not limited to, β -propiolactam (C₄), γ -butyrolactam
25 (2-pyrrolidone) (C₅), δ -valerolactam (C₆), and ϵ -caprolactam (C₇);
cyclic carbamates (-O-C(=O)-NR- in a ring), such as 2-oxazolidone (C₅);
cyclic ureas (-NR-C(=O)-NR- in a ring), such as 2-imidazolidone (C₅) and pyrimidine-2,4-dione (e.g., thymine,
30 uracil) (C₆).

The above alkyl, heterocyclyl, carboaryl and heteroaryl groups, whether alone or part of another substituent, may themselves optionally be substituted with one or more groups selected from 35 themselves and the additional substituents listed below, unless otherwise stated. Carboaryl and heteroaryl groups may also be substituted by alkoxylene groups as defined below.

Halo: -F, -Cl, -Br, and -I.

Hydroxy: -OH.

5 Ether: -OR, wherein R is an ether substituent, for example, a C₁₋₇ alkyl group (also referred to as a C₁₋₇ alkoxy group, discussed below), a C₃₋₂₀ heterocyclyl group (also referred to as a C₃₋₂₀ heterocyclyloxy group), or a C₅₋₂₀ aryl group (also referred to as a C₅₋₂₀ aryloxy group), preferably a C₁₋₇ alkyl group. The term C₅₋₂₀ aryl group encompasses both C₅₋₂₀ carboaryl and C₅₋₂₀ heteroaryl groups.

10 C₁₋₇ alkoxy: -OR, wherein R is a C₁₋₇ alkyl group. Examples of C₁₋₇ alkoxy groups include, but are not limited to, -OMe (methoxy), -OEt (ethoxy), -O(nPr) (n-propoxy), -O(iPr) (isopropoxy), -O(nBu) (n-butoxy), -O(sBu) (sec-butoxy), -O(iBu) (isobutoxy), and -O(tBu) (tert-butoxy).

15 Acetal: -CH(OR¹)(OR²), wherein R¹ and R² are independently acetal substituents, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group, or, in the case of a "cyclic" acetal group, R¹ and R², taken together with the two oxygen atoms to which they are attached, and the carbon atoms to which they are attached, form a heterocyclic ring having from 4 to 8 ring atoms. Examples of acetal groups include, but are not limited to, -CH(OMe)₂, -CH(OEt)₂, and -CH(OMe)(OEt).

20 Hemiacetal: -CH(OH)(OR¹), wherein R¹ is a hemiacetal substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of hemiacetal groups include, but are not limited to, -CH(OH)(OMe) and -CH(OH)(OEt).

25 Ketal: -CR(OR¹)(OR²), where R¹ and R² are as defined for acetals, and R is a ketal substituent other than hydrogen, for example, a C₁₋₇ alkyl group; a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples ketal groups include, but

are not limited to, $-\text{C}(\text{Me})(\text{OMe})_2$, $-\text{C}(\text{Me})(\text{OEt})_2$, $-\text{C}(\text{Me})(\text{OMe})(\text{OEt})$, $-\text{C}(\text{Et})(\text{OMe})_2$, $-\text{C}(\text{Et})(\text{OEt})_2$, and $-\text{C}(\text{Et})(\text{OMe})(\text{OEt})$.

Hemiketal: $-\text{CR(OH)(OR}^1)$, where R^1 is as defined for hemiacetals, 5 and R is a hemiketal substituent other than hydrogen, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of hemiketal groups include, but are not limited to, $-\text{C}(\text{Me})(\text{OH})(\text{OMe})$, $-\text{C}(\text{Et})(\text{OH})(\text{OMe})$, $-\text{C}(\text{Me})(\text{OH})(\text{OEt})$, and $-\text{C}(\text{Et})(\text{OH})(\text{OEt})$.
10

Oxo (keto, -one): =O.

Thione (thioketone): =S.

Imino (imine): =NR, wherein R is an imino substituent, for example, hydrogen, C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably hydrogen or a C_{1-7} alkyl group. Examples of ester groups include, but are not limited to, =NH, =NMe, =NET, and =NPh.
20

Formyl (carbaldehyde, carboxaldehyde): $-\text{C}(=\text{O})\text{H}$.

Acyl (keto): $-\text{C}(=\text{O})\text{R}$, wherein R is an acyl substituent, for example, a C_{1-7} alkyl group (also referred to as C_{1-7} alkylacyl or C_{1-7} alkanoyl), a C_{3-20} heterocyclyl group (also referred to as C_{3-20} heterocyclylacyl), or a C_{5-20} aryl group (also referred to as C_{5-20} arylacyl), preferably a C_{1-7} alkyl group. Examples of acyl groups include, but are not limited to, $-\text{C}(=\text{O})\text{CH}_3$ (acetyl), $-\text{C}(=\text{O})\text{CH}_2\text{CH}_3$ (propionyl), $-\text{C}(=\text{O})\text{C}(\text{CH}_3)_3$ (t-butryl), and $-\text{C}(=\text{O})\text{Ph}$ (benzoyl, phenone).
30

Carboxy (carboxylic acid): $-\text{C}(=\text{O})\text{OH}$.

Thiocarboxy (thiocarboxylic acid): $-\text{C}(=\text{S})\text{SH}$.

35 Thiolocarboxy (thiolocarboxylic acid): $-\text{C}(=\text{O})\text{SH}$.

Thionocarboxy (thionocarboxylic acid): $-\text{C}(=\text{S})\text{COH}$.

Imidic acid: $-\text{C}(=\text{NH})\text{OH}$.

Hydroxamic acid: $-\text{C}(=\text{O})\text{NHOH}$.

5

Ester (carboxylate, carboxylic acid ester, oxycarbonyl):

$-\text{C}(=\text{O})\text{OR}$, wherein R is an ester substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of ester groups include, but are not limited to, $-\text{C}(=\text{O})\text{OCH}_3$, $-\text{C}(=\text{O})\text{OCH}_2\text{CH}_3$, $-\text{C}(=\text{O})\text{OC}(\text{CH}_3)_3$, and $-\text{C}(=\text{O})\text{OPh}$.

10

Acyloxy (reverse ester): $-\text{OC}(=\text{O})\text{R}$, wherein R is an acyloxy substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group.

15

Examples of acyloxy groups include, but are not limited to, $-\text{OC}(=\text{O})\text{CH}_3$ (acetoxy), $-\text{OC}(=\text{O})\text{CH}_2\text{CH}_3$, $-\text{OC}(=\text{O})\text{C}(\text{CH}_3)_3$, $-\text{OC}(=\text{O})\text{Ph}$, and $-\text{OC}(=\text{O})\text{CH}_2\text{Ph}$.

20 Amido (carbamoyl, carbamyl, aminocarbonyl, carboxamide):

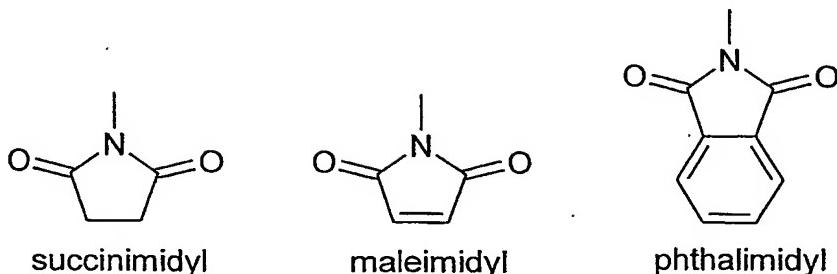
$-\text{C}(=\text{O})\text{NR}^1\text{R}^2$, wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of amido groups include, but are not limited to, $-\text{C}(=\text{O})\text{NH}_2$, $-\text{C}(=\text{O})\text{NHCH}_3$, $-\text{C}(=\text{O})\text{N}(\text{CH}_3)_2$, $-\text{C}(=\text{O})\text{NHCH}_2\text{CH}_3$, and $-\text{C}(=\text{O})\text{N}(\text{CH}_2\text{CH}_3)_2$, as well as

25 amido groups in which R¹ and R², together with the nitrogen atom to which they are attached, form a heterocyclic structure as in, for example, piperidinocarbonyl, morpholinocarbonyl, thiomorpholinocarbonyl, and piperazinocarbonyl.

30 Acylamido (acylamino): $-\text{NR}^1\text{C}(=\text{O})\text{R}^2$, wherein R¹ is an amide substituent, for example, hydrogen, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably hydrogen or a C₁₋₇ alkyl group, and R² is an acyl substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group,

35 preferably hydrogen or a C₁₋₇ alkyl group. Examples of acylamide groups include, but are not limited to, $-\text{NHC}(=\text{O})\text{CH}_3$, $-\text{NHC}(=\text{O})\text{CH}_2\text{CH}_3$, and $-\text{NHC}(=\text{O})\text{Ph}$. R¹ and R² may together form a

cyclic structure, as in, for example, succinimidyl, maleimidyl, and phthalimidyl:



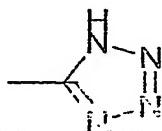
- 5 Thioamido (thiocarbamyl): $-\text{C}(=\text{S})\text{NR}^1\text{R}^2$, wherein R^1 and R^2 are independently amino substituents, as defined for amino groups. Examples of amido groups include, but are not limited to, $-\text{C}(=\text{S})\text{NH}_2$, $-\text{C}(=\text{S})\text{NHCH}_3$, $-\text{C}(=\text{S})\text{N}(\text{CH}_3)_2$, and $-\text{C}(=\text{S})\text{NHCH}_2\text{CH}_3$.
- 10 Ureido: $-\text{N}(\text{R}^1)\text{CONR}^2\text{R}^3$ wherein R^2 and R^3 are independently amino substituents, as defined for amino groups, and R^1 is a ureido substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably hydrogen or a C_{1-7} alkyl group. Examples of ureido groups include, but are not limited to, $-\text{NHCONH}_2$, $-\text{NHCONHMe}$, $-\text{NHCONHET}$, $-\text{NHCONMe}_2$, $-\text{NHCONEt}_2$, $-\text{NMeCONH}_2$, $-\text{NMeCONHMe}$, $-\text{NMeCONHET}$, $-\text{NMeCONMe}_2$, and $-\text{NMeCONEt}_2$.

Carbamate: $-\text{NR}^1\text{C}(=\text{O})\text{OR}^2$, wherein R^1 is an amide substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably hydrogen or a C_{1-7} alkyl group, and R^2 is an ester substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of carbamate groups include, but are not limited to, $-\text{NHC}(=\text{O})\text{OCH}_3$, $-\text{NHC}(=\text{O})\text{OCH}_2\text{CH}_3$, and $-\text{NHC}(=\text{O})\text{OPh}$.

25

Guanidino: $-\text{NH}-\text{C}(=\text{NH})\text{NH}_2$.

Tetrazolyl: a five membered aromatic ring having four nitrogen atoms and one carbon atom,



Amino: $-\text{NR}^1\text{R}^2$, wherein R^1 and R^2 are independently amino substituents, for example, hydrogen, a C_{1-7} alkyl group (also referred to as C_{1-7} alkylamino or di- C_{1-7} alkylamino), a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably H or a C_{1-7} alkyl group, or, in the case of a "cyclic" amino group, R^1 and R^2 , taken together with the nitrogen atom to which they are attached, form a heterocyclic ring having from 4 to 8 ring atoms. Amino groups may be primary ($-\text{NH}_2$), secondary ($-\text{NHR}^1$), or tertiary ($-\text{NHR}^1\text{R}^2$), and in cationic form, may be quaternary ($-\text{NR}^1\text{R}^2\text{R}^3$).

Examples of amino groups include, but are not limited to, $-\text{NH}_2$, $-\text{NHCH}_3$, $-\text{NHC}(\text{CH}_3)_2$, $-\text{N}(\text{CH}_3)_2$, $-\text{N}(\text{CH}_2\text{CH}_3)_2$, and $-\text{NHPH}$. Examples of cyclic amino groups include, but are not limited to, aziridino, azetidino, pyrrolidino, piperidino, piperazino, morpholino, and thiomorpholino.

Imino: $=\text{NR}$, wherein R is an imino substituent, for example, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably H or a C_{1-7} alkyl group. Examples of imino groups include, but are not limited to, $=\text{NH}$, $=\text{NMe}$, and $=\text{NET}$.

Amidine (amidino): $-\text{C}(=\text{NR})\text{NR}_2$, wherein each R is an amidine substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably H or a C_{1-7} alkyl group. Examples of amidine groups include, but are not limited to, $-\text{C}(=\text{NH})\text{NH}_2$, $-\text{C}(=\text{NH})\text{NMe}_2$, and $-\text{C}(=\text{NMe})\text{NMe}_2$.

Nitro: $-\text{NO}_2$.

30

Azido: $-\text{N}_3$.

Cyano (nitrile, carbonitrile): $-\text{CN}$.

35 Cyanato: $-\text{OCN}$.

Sulphydryl (thiol, mercapto): $-\text{SH}$.

Thioether (sulfide): $-\text{SR}$, wherein R is a thioether substituent, for example, a C₁₋₇ alkyl group (also referred to as a C₁₋₇ alkylthio group), a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇alkyl group. Examples of C₁₋₇ alkylthio groups include, but are not limited to, $-\text{SCH}_3$ and $-\text{SCH}_2\text{CH}_3$.

Sulfine (sulfinyl, sulfoxide): $-\text{S}(=\text{O})\text{R}$, wherein R is a sulfine substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇alkyl group.

Examples of sulfine groups include, but are not limited to, $-\text{S}(=\text{O})\text{CH}_3$ and $-\text{S}(=\text{O})\text{CH}_2\text{CH}_3$.

Sulfone (sulfonyl): $-\text{S}(=\text{O})_2\text{R}$, wherein R is a sulfone substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group, including, for example, a fluorinated or perfluorinated C₁₋₇ alkyl group.

Examples of sulfone groups include, but are not limited to, $-\text{S}(=\text{O})_2\text{CH}_3$ (methanesulfonyl, mesyl), $-\text{S}(=\text{O})_2\text{CF}_3$ (triflyl), $-\text{S}(=\text{O})_2\text{CH}_2\text{CH}_3$ (esyl), $-\text{S}(=\text{O})_2\text{C}_4\text{F}_9$ (nonaflyl), $-\text{S}(=\text{O})_2\text{CH}_2\text{CF}_3$ (tresyl), $-\text{S}(=\text{O})_2\text{CH}_2\text{CH}_2\text{NH}_2$ (tauryl), $-\text{S}(=\text{O})_2\text{Ph}$ (phenylsulfonyl, besyl), 4-methylphenylsulfonyl (tosyl), 4-chlorophenylsulfonyl (closyl), 4-bromophenylsulfonyl (brostyl), 4-nitrophenyl (nosyl), 2-naphthalenesulfonate (napsyl), and 5-dimethylamino-naphthalen-1-ylsulfonate (dansyl).

25

Sulfinic acid (sulfino): $-\text{S}(=\text{O})\text{OH}$, $-\text{SO}_2\text{H}$.

Sulfonic acid (sulfo): $-\text{S}(=\text{O})_2\text{OH}$, $-\text{SO}_3\text{H}$.

30 Sulfinate (sulfinic acid ester): $-\text{S}(=\text{O})\text{OR}$; wherein R is a sulfinate substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfinate groups include, but are not limited to, $-\text{S}(=\text{O})\text{OCH}_3$ (methoxysulfinyl; methyl sulfinate) and $-\text{S}(=\text{O})\text{OCH}_2\text{CH}_3$ (ethoxysulfinyl; ethyl sulfinate).

Sulfonate (sulfonic acid ester): $-\text{S}(=\text{O})_2\text{OR}$, wherein R is a sulfonate substituent, for example, a C₁₋₇alkyl group, a C₂₋₂₀

heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfonate groups include, but are not limited to, -S(=O)₂OCH₃ (methoxysulfonyl; methyl sulfonate) and -S(=O)₂OCH₂CH₃ (ethoxysulfonyl; ethyl sulfonate).

5

Sulfinyloxy: -OS(=O)R, wherein R is a sulfinyloxy substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfinyloxy groups include, but are not limited to, -OS(=O)CH₃ and -OS(=O)CH₂CH₃.

10
15 Sulfonyloxy: -OS(=O)₂R, wherein R is a sulfonyloxy substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfonyloxy groups include, but are not limited to, -OS(=O)₂CH₃ (mesylate) and -OS(=O)₂CH₂CH₃ (esylate).

20 Sulfate: -OS(=O)₂OR; wherein R is a sulfate substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfate groups include, but are not limited to, -OS(=O)₂OCH₃ and -SO(=O)₂OCH₂CH₃.

25 Sulfamyl (sulfamoyl; sulfinic acid amide; sulfinamide): -S(=O)NR¹R², wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of sulfamyl groups include, but are not limited to, -S(=O)NH₂, -S(=O)NH(CH₃), -S(=O)N(CH₃)₂, -S(=O)NH(CH₂CH₃), -S(=O)N(CH₂CH₃)₂, and -S(=O)NHPH.

30 Sulfonamido (sulfamoyl; sulfonic acid amide; sulfonamide): -S(=O)₂NR¹R², wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of sulfonamido groups include, but are not limited to, -S(=O)₂NH₂, -S(=O)₂NH(CH₃), -S(=O)₂N(CH₃)₂, -S(=O)₂NH(CH₂CH₃), -S(=O)₂N(CH₂CH₃)₂, and -S(=O)₂NHPH.

Sulfamino: $-\text{NR}^1\text{S}(=\text{O})_2\text{OH}$, wherein R^1 is an amino substituent, as defined for amino groups. Examples of sulfamino groups include, but are not limited to, $-\text{NHS}(=\text{O})_2\text{OH}$ and $-\text{N}(\text{CH}_3)\text{S}(=\text{O})_2\text{OH}$.

- 5 Sulfonamino: $-\text{NR}^1\text{S}(=\text{O})_2\text{R}$, wherein R^1 is an amino substituent, as defined for amino groups, and R is a sulfonamino substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfonamino groups include, but are not limited to, $-\text{NHS}(=\text{O})_2\text{CH}_3$ and
10 $-\text{N}(\text{CH}_3)\text{S}(=\text{O})_2\text{C}_6\text{H}_5$.

- Sulfinamino: $-\text{NR}^1\text{S}(=\text{O})\text{R}$, wherein R^1 is an amino substituent, as defined for amino groups, and R is a sulfinamino substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} 15 aryl group, preferably a C_{1-7} alkyl group. Examples of sulfinamino groups include, but are not limited to, $-\text{NHS}(=\text{O})\text{CH}_3$ and $-\text{N}(\text{CH}_3)\text{S}(=\text{O})\text{C}_6\text{H}_5$.

Further groups

- 20 Alkoxylene: The term "alkoxylene" as used herein, pertains to a bidentate group which may be a substituent of an aryl group. It bonds to adjacent atoms of the aryl group, and may one or two carbon atoms in the chain between the oxygen atoms, as thus has the structure $-\text{O}(\text{CH}_2)_n\text{O}-$, where n is either 1 or 2. The carbon 25 atoms may bear any of the substituents listed above.

Includes Other Forms

- Unless otherwise specified, included in the above are the well known ionic, salt, solvate, and protected forms of these 30 substituents. For example, a reference to carboxylic acid ($-\text{COOH}$) also includes the anionic (carboxylate) form ($-\text{COO}^-$), a salt or solvate thereof, as well as conventional protected forms. Similarly, a reference to an amino group includes the protonated 35 form ($-\text{N}^+\text{HR}^1\text{R}^2$), a salt or solvate of the amino group, for example, a hydrochloride salt, as well as conventional protected forms of an amino group. Similarly, a reference to a hydroxyl group also includes the anionic form ($-\text{O}^-$), a salt or solvate

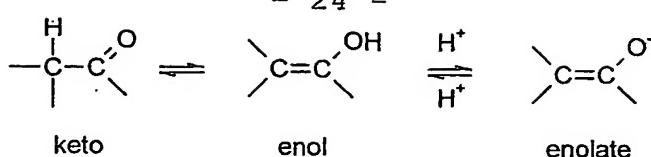
thereof, as well as conventional protected forms of a hydroxyl group.

Isomers, Salts, Solvates, Protected Forms, and Prodrugs

5 Certain compounds may exist in one or more particular geometric, optical, enantiomeric, diastereomeric, epimeric, stereoisomeric, tautomeric, conformational, or anomeric forms, including but not limited to, cis- and trans-forms; E- and Z-forms; c-, t-, and r-forms; endo- and exo-forms; R-, S-, and meso-forms; D- and L-forms; d- and l-forms; (+) and (-) forms; keto-, enol-, and enolate-forms; syn- and anti-forms; synclinal- and anticinal-forms; α - and β -forms; axial and equatorial forms; boat-, chair-, twist-, envelope-, and halfchair-forms; and combinations thereof, hereinafter collectively referred to as "isomers" (or "isomeric forms").

Note that, except as discussed below for tautomeric forms, specifically excluded from the term "isomers," as used herein, are structural (or constitutional) isomers (i.e., isomers which 20 differ in the connections between atoms rather than merely by the position of atoms in space). For example, a reference to a methoxy group, $-OCH_3$, is not to be construed as a reference to its structural isomer, a hydroxymethyl group, $-CH_2OH$. Similarly, a reference to ortho-chlorophenyl is not to be construed as a 25 reference to its structural isomer, meta-chlorophenyl. However, a reference to a class of structures may well include structurally isomeric forms falling within that class (e.g., C₁-alkyl includes n-propyl and iso-propyl; butyl includes n-, iso-, sec-, and tert-butyl; methoxyphenyl includes ortho-, 30 meta-, and para-methoxyphenyl).

The above exclusion does not pertain to tautomeric forms, for example, keto-, enol-, and enolate-forms, as in, for example, the following tautomeric pairs: keto/enol (illustrated below), 35 imine/enamine, amide/imino alcohol, amidine/amidine, nitroso/oxime, thioether/enethiol, and nitro/aci-nitro.



Note that specifically included in the term "isomer" are compounds with one or more isotopic substitutions. For example,

- 5 H may be in any isotopic form, including ^1H , ^2H (D), and ^3H (T); C may be in any isotopic form, including ^{12}C , ^{13}C , and ^{14}C ; O may be in any isotopic form, including ^{16}O and ^{18}O ; and the like.

- 10 Unless otherwise specified, a reference to a particular compound includes all such isomeric forms, including (wholly or partially) racemic and other mixtures thereof. Isomeric forms substantially free, i.e. associated with less than 5%, preferably less than 2%, in particular less than 1%, of the other isomeric form are also envisaged. Methods for the preparation (e.g., asymmetric
15 synthesis) and separation (e.g., fractional crystallisation and chromatographic means) of such isomeric forms are either known in the art or are readily obtained by adapting the methods taught herein, or known methods, in a known manner.

- 20 Unless otherwise specified, a reference to a particular compound also includes ionic, salt, solvate, and protected forms of thereof, for example, as discussed below.

- 25 It may be convenient or desirable to prepare, purify, and/or handle a corresponding salt of the active compound, for example, a pharmaceutically-acceptable salt. Examples of pharmaceutically acceptable salts are discussed in Berge et al., 1977, "Pharmaceutically Acceptable Salts," J. Pharm. Sci., Vol. 66, pp. 1-19.

- 30 For example, if the compound is anionic, or has a functional group which may be anionic (e.g., $-\text{COOH}$ may be $-\text{COO}^-$), then a salt may be formed with a suitable cation. Examples of suitable inorganic cations include, but are not limited to, alkali metal ions such as Na^+ and K^+ , alkaline earth cations such as Ca^{2+} and

Mg²⁺, and other cations such as Al³⁺. Examples of suitable organic cations include, but are not limited to, ammonium ion (i.e., NH₄⁺) and substituted ammonium ions (e.g., NH₃R⁺, NH₂R₂⁺, NHR₃⁺, NR₄⁺). Examples of some suitable substituted ammonium ions are those 5 derived from: ethylamine, diethylamine, dicyclohexylamine, triethylamine, butylamine, ethylenediamine, ethanolamine, diethanolamine, piperazine, benzylamine, phenylbenzylamine, choline, meglumine, and tromethamine, as well as amino acids, such as lysine and arginine. An example of a common quaternary 10 ammonium ion is N(CH₃)₄⁺.

If the compound is cationic, or has a functional group which may be cationic (e.g., -NH₂ may be -NH₃⁺), then a salt may be formed with a suitable anion. Examples of suitable inorganic anions 15 include, but are not limited to, those derived from the following inorganic acids: hydrochloric, hydrobromic, hydroiodic, sulfuric, sulfurous, nitric, nitrous, phosphoric, and phosphorous.

Examples of suitable organic anions include, but are not limited 20 to, those derived from the following organic acids: 2-acetyoxybenzoic, acetic, ascorbic, aspartic, benzoic, camphorsulfonic, cinnamic, citric, edetic, ethanesulfonic, ethanesulfonic, fumaric, glutheptonic, gluconic, glutamic, glycolic, hydroxymaleic, hydroxynaphthalene carboxylic, 25 isethionic, lactic, lactobionic, lauric, maleic, malic, methanesulfonic, mucic, oleic, oxalic, palmitic, pamoic, pantothenic, phenylacetic, phenylsulfonic, propionic, pyruvic, salicylic, stearic, succinic, sulfanilic, tartaric, toluenesulfonic, and valeric. Examples of suitable polymeric 30 organic anions include, but are not limited to, those derived from the following polymeric acids: tannic acid, carboxymethyl cellulose.

It may be convenient or desirable to prepare, purify, and/or 35 handle a corresponding solvate of the active compound. The term "solvate" is used herein in the conventional sense to refer to a complex of solute (e.g., active compound, salt of active compound) and solvent. If the solvent is water, the solvate may

be conveniently referred to as a hydrate, for example, a mono-hydrate, a di-hydrate, a tri-hydrate, etc.

- It may be convenient or desirable to prepare, purify, and/or handle the active compound in a chemically protected form. The term "chemically protected form" is used herein in the conventional chemical sense and pertains to a compound in which one or more reactive functional groups are protected from undesirable chemical reactions under specified conditions (e.g., pH, temperature, radiation, solvent, and the like). In practice, well known chemical methods are employed to reversibly render unreactive a functional group, which otherwise would be reactive, under specified conditions. In a chemically protected form, one or more reactive functional groups are in the form of a protected or protecting group (also known as a masked or masking group or a blocked or blocking group). By protecting a reactive functional group, reactions involving other unprotected reactive functional groups can be performed, without affecting the protected group; the protecting group may be removed, usually in a subsequent step, without substantially affecting the remainder of the molecule. See, for example, Protective Groups in Organic Synthesis (T. Green and P. Wuts; 3rd Edition; John Wiley and Sons, 1999).
- A wide variety of such "protecting," "blocking," or "masking" methods are widely used and well known in organic synthesis. For example, a compound which has two nonequivalent reactive functional groups, both of which would be reactive under specified conditions, may be derivatized to render one of the functional groups "protected," and therefore unreactive, under the specified conditions; so protected, the compound may be used as a reactant which has effectively only one reactive functional group. After the desired reaction (involving the other functional group) is complete, the protected group may be "deprotected" to return it to its original functionality.

For example, a hydroxy group may be protected as an ether (-OR) or an ester (-OC(=O)R), for example, as a t-butyl ether; a

benzyl, benzhydryl (diphenylmethyl), or trityl (triphenylmethyl) ether; a trimethylsilyl or t-butyldimethylsilyl ether; or an acetyl ester (-OC(=O)CH₃, -OAc).

- 5 For example, an aldehyde or ketone group may be protected as an acetal (R-CH(OR)₂) or ketal (R₂C(OR)₂), respectively, in which the carbonyl group (>C=O) is converted to a diether (>C(OR)₂), by reaction with, for example, a primary alcohol. The aldehyde or ketone group is readily regenerated by hydrolysis using a large
10 excess of water in the presence of acid.

For example, an amine group may be protected, for example, as an amide (-NRCO-R) or a urethane (-NRCO-OR), for example, as: a methyl amide (-NHCO-CH₃); a benzyloxy amide (-NHCO-OCH₂C₆H₅, -NH-Cbz); as a t-butoxy amide (-NHCO-OC(CH₃)₃, -NH-Boc); a 2-biphenyl-15 2-propoxy amide (-NHCO-OC(CH₃)₂C₆H₄C₆H₅, -NH-Bpoc), as a 9-fluorenylmethoxy amide (-NH-Fmoc), as a 6-nitroveratryloxy amide (-NH-Nvoc), as a 2-trimethylsilylethoxy amide (-NH-Teoc), as a 2,2,2-trichloroethoxy amide (-NH-Troc), as an allyloxy amide
20 (-NH-Alloc), as a 2(-phenylsulphonyl)ethoxy amide (-NH-Psec); or, in suitable cases (e.g., cyclic amines), as a nitroxide radical (>N-O•).

For example, a carboxylic acid group may be protected as an ester
25 for example, as: an C₁₋₇ alkyl ester (e.g., a methyl ester; a t-butyl ester); a C₁₋₇ haloalkyl ester (e.g., a C₁₋₇ trihaloalkyl ester); a triC₁₋₇ alkylsilyl-C₁₋₇ alkyl ester; or a C₅₋₂₀ aryl-C₁₋₇ alkyl ester (e.g., a benzyl ester; a nitrobenzyl ester); or as an amide, for example, as a methyl amide.
30

For example, a thiol group may be protected as a thioether (-SR), for example, as: a benzyl thioether; an acetamidomethyl ether (-S-CH₂NHC(=O)CH₃).

- 35 It may be convenient or desirable to prepare, purify, and/or handle the active compound in the form of a prodrug. The term "prodrug," as used herein, pertains to a compound which, when metabolised (e.g., in vivo), yields the desired active compound.

Typically, the prodrug is inactive, or less active than the active compound, but may provide advantageous handling, administration, or metabolic properties.

- 5 For example, some prodrugs are esters of the active compound (e.g., a physiologically acceptable metabolically labile ester). During metabolism, the ester group (-C(=O)OR) is cleaved to yield the active drug. Such esters may be formed by esterification, for example, of any of the carboxylic acid groups
10 (-C(=O)OH) in the parent compound, with, where appropriate, prior protection of any other reactive groups present in the parent compound, followed by deprotection if required.

Examples of such metabolically labile esters include those of the
15 formula -C(=O)OR wherein R is:

- C₁₋₇alkyl
(e.g., -Me, -Et, -nPr, -iPr, -nBu, -sBu, -iBu, -tBu);
C₁₋₇aminoalkyl
(e.g., aminoethyl; 2-(N,N-diethylamino)ethyl;
20 2-(4-morpholino)ethyl); and
acyloxy-C₁₋₇alkyl
(e.g., acyloxymethyl;
acyloxyethyl;
pivaloyloxyethyl;
25 acetoxyethyl;
1-acetoxyethyl;
1-(1-methoxy-1-methyl)ethyl-carboxyloxyethyl;
1-(benzoyloxy)ethyl; isopropoxy-carboxyloxyethyl;
1-isopropoxy-carboxyloxyethyl; cyclohexyl-carboxyloxyethyl;
30 1-cyclohexyl-carboxyloxyethyl;
cyclohexyloxy-carboxyloxyethyl;
1-cyclohexyloxy-carboxyloxyethyl;
(4-tetrahydropyranyloxy) carbonyloxyethyl;
1-(4-tetrahydropyranyloxy)carbonyloxyethyl;
35 (4-tetrahydropyranyl)carbonyloxyethyl; and
1-(4-tetrahydropyranyl)carbonyloxyethyl).

Also, some prodrugs are activated enzymatically to yield the active compound, or a compound which, upon further chemical reaction, yields the active compound (for example, as in ADEPT, GDEPT, LIDEPPT, etc.). For example, the prodrug may be a sugar derivative or other glycoside conjugate, or may be an amino acid ester derivative.

Preferences

The following preferences apply to each aspect of the present invention, and preferred compounds may be different for different aspects. The following preferences for each group may be combined in any way with preferences for other groups.

R^1

R^1 is preferably selected from H and NRR' , and more preferably from H and NHR . If R^1 is NHR , then R is preferably C_{1-4} alkyl (more preferably C_{1-2} alkyl) which may be, and is more preferably, substituted by OH, NH_2 , C_{5-20} carboaryl (more preferably C_{5-10} carboaryl, e.g. phenyl), and C_{5-20} heteroaryl (more preferably C_{5-10} heteroaryl, e.g. pyridyl). Examples of preferred R^1 groups include, but are not limited to, $-NH-C_2H_4-OH$ and $-NH-CH_2-C_6H_5$.

R^5

R^5 is preferably H.

25

X

X is preferably halo, and more preferably F or Cl, with Cl being most preferred.

30 R^L

R^L is preferably selected from $-NH-C(=O)-$, $-NH-C(=O)-NH-$ and $-NH-C(=O)-O-$, more preferably from $-NH-C(=O)-$ and $-NH-C(=O)-NH-$ and is most preferably $-NH-C(=O)-$.

35 R^4

R^4 is preferably a C_{5-20} carboaryl or C_{5-20} heteroaryl group, more preferably a C_{5-20} carboaryl group when R^L is $-NH-C(=O)-$ and more preferably a C_{5-20} heteroaryl group when R^L is $-NH-C(=O)-NH-$.

Particularly preferred are monocyclic carboaryl and heteroaryl groups. If R⁴ is a carboaryl group, it is preferably phenyl. If R⁴ is a heteroaryl group it is preferably comprises at least one nitrogen ring atom (e.g. pyrrole, pyridine, thiazole, pyrazole, triazole), and is more preferably pyridine, thiazole or pyrazole, with pyrazole being the most preferred. Heteroaryl groups may be formed into a moiety by removing a hydrogen from a carbon or hetero ring atom, with the preference being for removal from a carbon ring atom.

The C₅₋₂₀ carboaryl or C₅₋₂₀ heteroaryl group is preferably substituted by one or more substituent groups, more preferably one or two substituents.

When R⁴ is a six membered ring, it is preferred that at least one substituent group is in the meta position (i.e. β to attachment to R^L), and if there are two substituents these are both preferably in the meta positions.

When R⁴ is a five membered ring, it is preferred that at least one substituent group is either α or γ to attachment to R^L, with the γ position being preferred.

The substituents are preferably selected from halo (more preferably F and Cl), amino (more preferably cyclic amino groups, and in particular morpholino), C₁₋₇ alkyl (more preferably C₁₋₄ alkyl, and in particular -Me, -t-Bu and -CF₃), C₅₋₂₀ carboaryl groups (more preferably C₅₋₁₀ carboaryl groups, and in particular, phenyl) and C₅₋₂₀ heteroaryl groups (more preferably C₅₋₁₀ heteroaryl groups).

Compounds of the present invention include N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-2-morpholin-4-yl-isonicotinamide (1), N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide (2), N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-fluoro-benzamide (3), N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide (4) N-[4-Chloro-3-

(pyridin-3-yloxyethyl)-phenyl]-isonicotinamide (5), N-[3-(2-Amino-pyridin-3-yloxyethyl)-4-chloro-phenyl]-benzamide (6), N-[4-Fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide (7), 3-Fluoro-N-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide
5 (8), 1-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-phenyl-urea (9), 3-Fluoro-N-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-5-morpholin-4-yl-benzamide (10), [4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea (11), 1-(5-tert-Butyl-2-phenyl-2H-pyrazol-3-yl)-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea
10 (12), 3-tert-Butyl-N-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide (13), N-[3-(Pyridin-3-yloxyethyl)-phenyl]-benzamide (14), 3-Fluoro-5-morpholin-4-yl-N-[3-(pyridin-3-yloxyethyl)-phenyl]-benzamide (15), N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-trifluoromethyl-benzamide (16), 3-Chloro-N-[4-chloro-3-
15 (pyridin-3-yloxyethyl)-phenyl]-benzamide (17), 1-(5-tert-Butyl-2H-pyrazol-3-yl)-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea (18), 6-Morpholin-4-yl-pyrazine-2-carboxylic acid [4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-amide (19), N-[4-Chloro-3-[6-(2-hydroxy-ethylamino)-pyridin-3-yloxyethyl]-phenyl]-3-fluoro-5-
20 morpholin-4-yl-benzamide (20), N-[3-(6-Benzylamino-pyridin-3-yloxyethyl)-4-chloro-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide (21), 1-(2-tert-Butyl-phenyl)-3-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-urea (22), [4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-carbamic acid phenyl ester
25 (23) and 1-[4-Fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-3-(5-isopropyl-[1,3,4]thiadiazol-2-yl)-urea (24).

Of these compounds, the following are preferred embodiments of the invention: N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-2-morpholin-4-yl-isonicotinamide (1), N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide (2), 3-Fluoro-N-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-5-morpholin-4-yl-benzamide (10), 1-(5-tert-Butyl-2-phenyl-2H-pyrazol-3-yl)-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea (12), 3-tert-
30 Butyl-N-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide (13), N-[4-Chloro-3-[6-(2-hydroxy-ethylamino)-pyridin-3-yloxyethyl]-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide (20), and N-[3-(6-Benzylamino-pyridin-3-yloxyethyl)-4-chloro-phenyl]-

3-fluoro-5-morpholin-4-yl-benzamide (21).

Acronyms

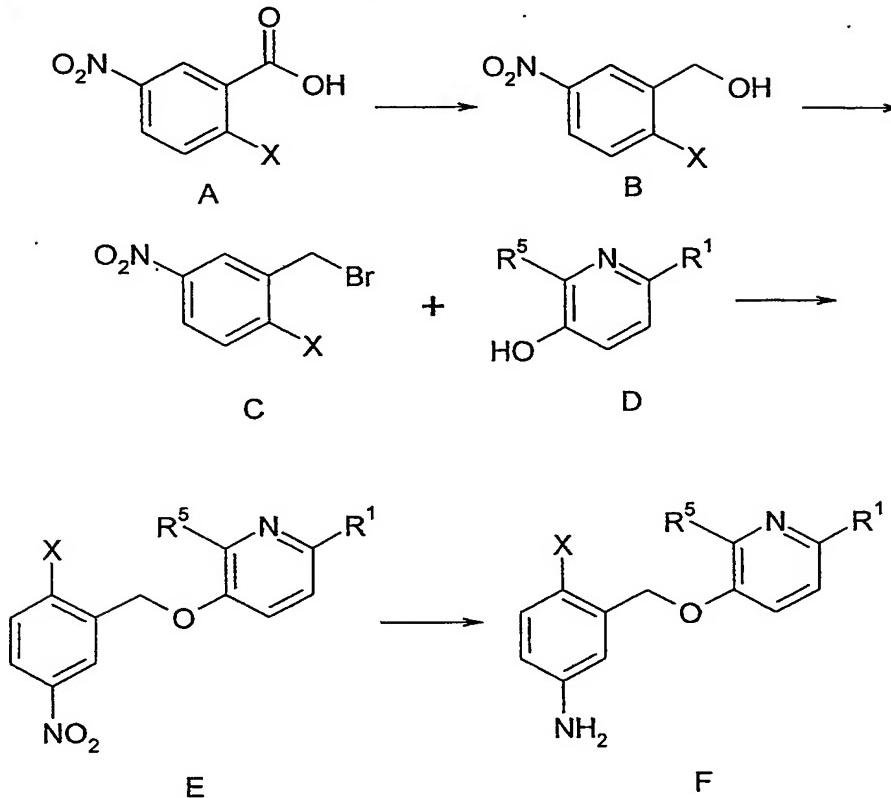
For convenience, many chemical moieties are represented using
5 well known abbreviations, including but not limited to, methyl
(Me), ethyl (Et), n-propyl (nPr), iso-propyl (iPr), n-butyl
(nBu), sec-butyl (sBu), iso-butyl (iBu), tert-butyl (tBu), n-
hexyl (nHex), cyclohexyl (cHex), phenyl (Ph), biphenyl (biPh),
benzyl (Bn), naphthyl (naph), methoxy (MeO), ethoxy (EtO),
10 benzoyl (Bz), and acetyl (Ac).

For convenience, many chemical compounds are represented using
well known abbreviations, including but not limited to, methanol
(MeOH), ethanol (EtOH), iso-propanol (i-PrOH), methyl ethyl
15 ketone (MEK), ether or diethyl ether (Et₂O), acetic acid (AcOH),
dichloromethane (methylene chloride, DCM), acetonitrile (ACN),
trifluoroacetic acid (TFA), dimethylformamide (DMF),
tetrahydrofuran (THF), and dimethylsulfoxide (DMSO).

20 Synthesis Routes

Several methods for the chemical synthesis of compounds of the
present invention are described herein. These methods may be
modified and/or adapted in known ways in order to facilitate the
synthesis of additional compounds within the scope of the present
25 invention. The amounts of reactants given are for guidance.
Descriptions of general laboratory methods and procedures, useful
for the preparation of the compounds of the present invention,
are described in Vogel's Textbook of Practical Organic Chemistry
(5th edition, Ed. Furniss, B. S., Hannaford, A.J., Smith, P.W.G.,
30 Tatchell, A.R., Longmann, UK). Methods for the synthesis of
pyridine containing molecules in particular are described in
Heterocyclic Chemistry, Joule, J.A., Mills, R., and Smith, G.F.,
Chapman & Hall, London.

Synthesis of first key intermediate



Scheme 1

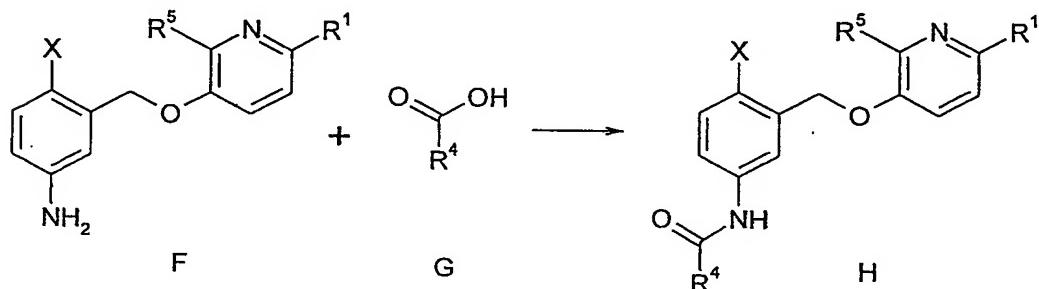
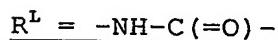
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A key intermediate in the synthesis of compounds of the present invention is the appropriately substituted 3-(pyridin-3-yloxyethyl)-phenylamine (F), as shown in Scheme 1. Scheme 1
10 illustrates one method of synthesis of this intermediate, although other routes to it are also possible.

The 3-(pyridin-3-yloxyethyl)-phenylamine (F) is synthesised from the corresponding 3-(5-nitro-benzyl)pyridine (E) by reduction
15 of the 5-nitro group, using, for example, a metal reducing agent. This 3-(5-nitro-benzyl)pyridine (E) is itself synthesised by the base mediated addition of 1-bromomethyl-3-nitro-phenyl (C), or 6-halo equivalent, to the appropriately substituted 3-hydroxy pyridine (D).

20

The 1-bromomethyl-3-nitro-phenyl (C), or 6-halo equivalent, can be synthesised from the corresponding 3-nitro-benzoic acid (A), via the (3-nitro-phenyl) methanol (B). The first step is a reduction, using, for example, sodium borohydride, and the second 5 step is a halo-de-hydroxylation, achieved, for example, by the use of triphenyl phosphine and carbon tetrabromide.

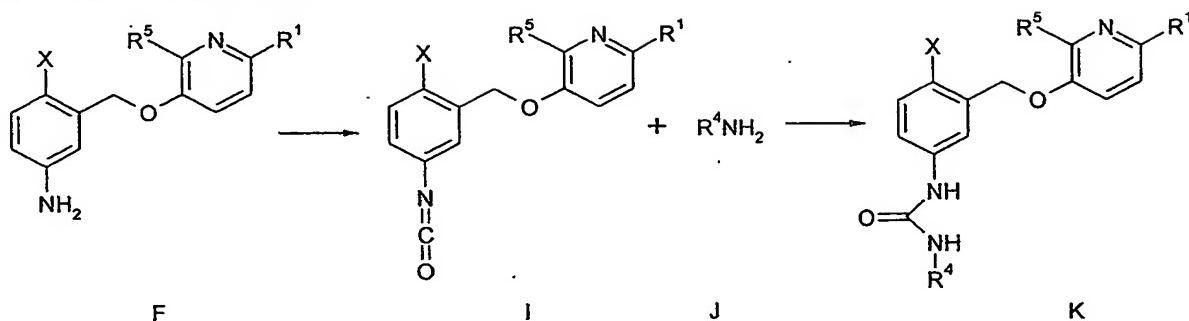


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Scheme 2

When R^L is $-NH-C(=O)-$, the desired final compound (H) is made by the reaction between the appropriate 3-(pyridin-3-yloxy)methyl-phenylamine (F) and the aromatic acid (G), or formic acid (where 15 R^4 is H). Due to the relative unreactivity of the phenyl amine, this reaction is usually carried out with the aid of an activator or promoter. Activation of the acid can be achieved by converting it into the corresponding acid chloride, for example, by using oxalyl chloride. An alternative method employs amide 20 bond forming promoters, 1[3-(dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride (EDCI) and 7-aza-1-hydroxybenzotriazole (HOAt) or 1-hydroxy benzotriazole (HOBt).

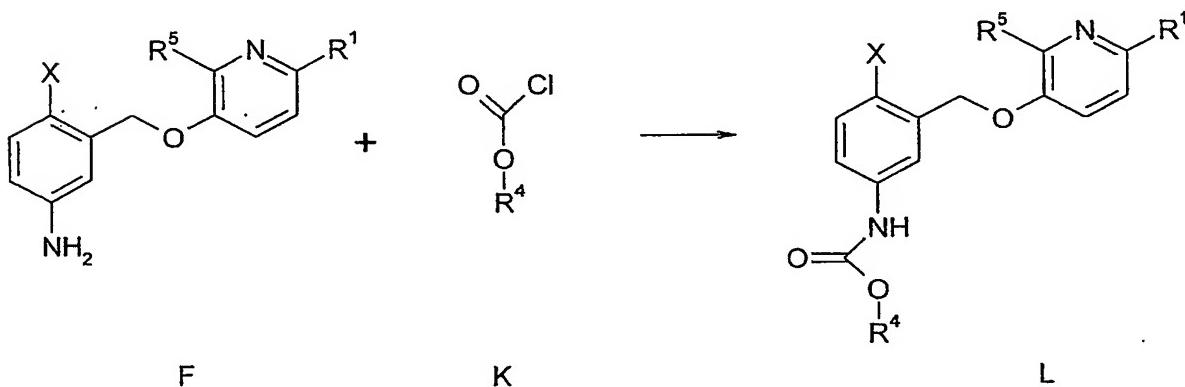
$R^L = -NH-C(=O)-NH-$



Scheme 3

- 5 When R^L is $-NH-C(=O)-NH-$, then the desired final product (K) can
be synthesised by the conversion of the appropriate 3-(pyridin-3-
yloxy)methyl-phenylamine (F) to the corresponding 3-(pyridin-3-
yloxy)methyl-phenyl isocyanate (I), followed by addition of the
appropriate aromatic amine (J), or ammonium hydroxide (where $R^4=\text{H}$)
10 without the need for isolation of the isocyanate (I).

$R^L = -NH-C(=O)-O-$



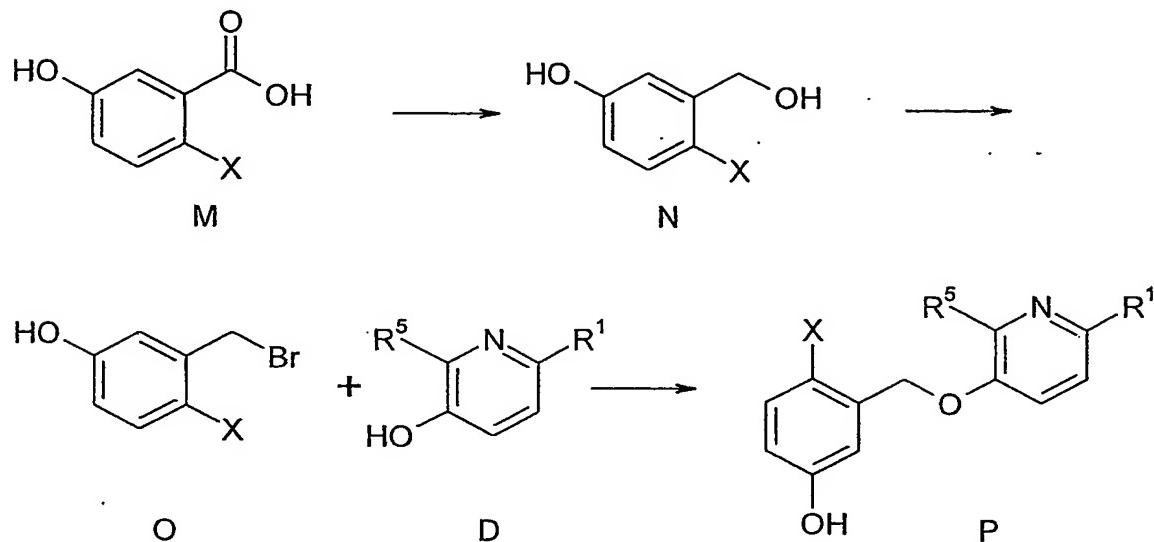
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Scheme 4

- When R^L is $-NH-C(=O)-O-$, then the desired final product (L) can be
synthesised by the addition of the appropriate aromatic
20 chloroformate (K) to the appropriate 3-(pyridin-3-yloxy)methyl-
phenylamine (F).

R^L = -O-C(=O)-NH-

These compounds are synthesised from a different intermediate to the above.

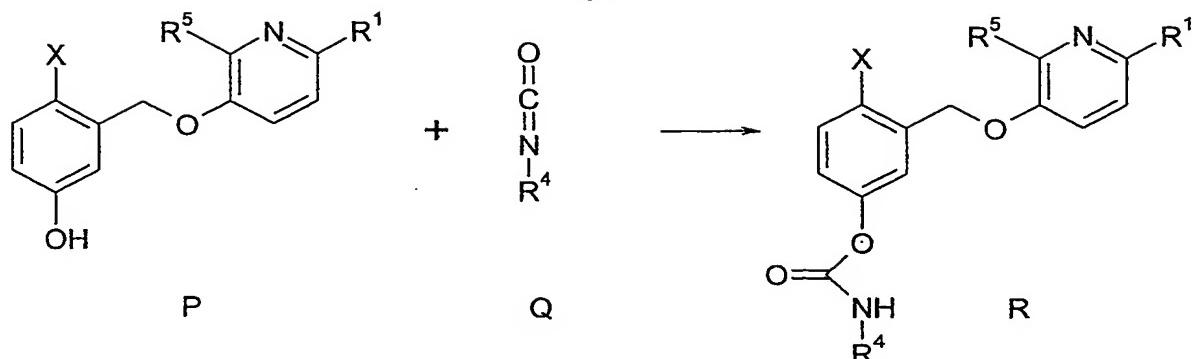


Scheme 5

The intermediate is an appropriately substituted 3-(pyridin-3-yloxymentyl)phenol (P), as shown in Scheme 5. Scheme 5 illustrates one method of synthesis of this intermediate, although other routes to it are possible.

The 3-(pyridin-3-yloxymentyl)phenol (P) is synthesised by the base mediated addition of 1-bromomethyl-3-hydroxy-phenyl (O), or 6-halo equivalent, to the appropriately substituted 3-hydroxy pyridine (D).

The 1-bromomethyl-3-hydroxy-phenyl (O), or 6-halo equivalent, can be synthesised from the corresponding 3-hydroxy-benzoic acid (M), via the (3-hydroxy)-phenyl methanol (N). The first step is a reduction, using, for example sodium borohydride, and the second step is a halo-de-hydroxylation, achieved, for example, by the use of triphenyl phosphine and carbon tetrabromide.



Scheme 6

The desired final compound (R) is made by the base mediated
 5 reaction between the appropriate 3-(pyridin-3-yloxymentyl)phenol
 and the aromatic isocyanate (Q), or TMS isocyanate (where R⁴ is H).
 An appropriate base would be triethylamine.

R¹ and R⁵

10 R¹ and R⁵ are usually incorporated into the starting materials of
 the above routes by known methods starting from available
 compounds, and may need protection, depending on the reagents
 used in each step of the synthesis. However, where appropriate,
 they may be introduced at other stages in the above described
 15 routes.

When R¹ is -NRR', one possible method of introducing this
 substituent is to synthesise the key intermediate with R¹=F, and
 then carry out direct substitution with HNRR'.

20 When R¹ is -C(=O)NRR', the desired product can be synthesised with
 R¹=-C(=O)OH, followed by addition of HNRR', using conventional
 means to aid amide bond formation (see above).

25 When R¹ is -NHC(=O)NRR', the desired product can be synthesised
 with R¹=-C(=O)OH, which can then be converted to -C(=O)-N₃⁻,
 using, for example thionyl chloride followed by sodium azide,
 followed by heating to undergo a Curtius rearrangement to the
 corresponding isocyanate, which then can undergo addition of
 30 HNRR' to form the desired final product.

The isocyanate can also be trapped using tert-butanol to yield a tert-butyl protected carbamic acid, which then undergo base mediated substitution of an appropriate halo-compound (Hal-R), to 5 provide an alternative route to compounds where R¹ is NHR.

When R¹ is -NHSO₂R, the desired product can be synthesised using the methods described in *J. Med. Chem.*, 1991, 34(4), 1356-1362, JP 57-038777 and *J. Het. Chem.*, 1980, 17(1), 11-16.

10

When R¹ is -NH-C(=O)-R, the desired product can be derived from compounds where R¹=NH₂, by reaction with R-C(=O)OH, or an activated version thereof, for example R-C(=O)Cl.

15 Use of Compounds of the Invention

The present invention provides active compounds, specifically, active pyridine derivatives as defined in the first aspect.

The term "active," as used herein, pertains to compounds which 20 are capable of inhibiting p38 MAP kinase activity, and specifically includes both compounds with intrinsic activity (drugs) as well as prodrugs of such compounds, which prodrugs may themselves exhibit little or no intrinsic activity.

25 One of ordinary skill in the art is readily able to determine whether or not a candidate inhibits p38 kinase activity. For example, an assay which may conveniently be used in order to assess the inhibition of p38 MAP kinase activity offered by a particular compound is described in the examples below.

30

The present invention further provides a method of inhibiting p38 MAP kinase activity in a cell, comprising contacting said cell with an effective amount of an active compound, preferably in the form of a pharmaceutically acceptable composition. Such a method 35 may be practised *in vitro* or *in vivo*.

The invention further provides active compounds for use in a method of treatment of the human or animal body. Such a method may comprise administering to such a subject a therapeutically-effective amount of an active compound, preferably in the form of 5 a pharmaceutical composition.

The term "treatment" as used herein in the context of treating a condition, pertains generally to treatment and therapy, whether of a human or an animal (e.g. in veterinary applications), in 10 which some desired therapeutic effect is achieved, for example, the inhibition of the progress of the condition, and includes a reduction in the rate of progress, a halt in the rate of progress, amelioration of the condition, and cure of the condition. Treatment as a prophylactic measure (i.e. 15 prophylaxis) is also included.

The term "therapeutically-effective amount" as used herein, pertains to that amount of an active compound, or a material, composition or dosage from comprising an active compound, which 20 is effective for producing some desired therapeutic effect, commensurate with a reasonable benefit/risk ratio, when administered in accordance with a desired treatment regimen.

The term "treatment" includes combination treatments and 25 therapies, in which two or more treatments or therapies are combined, for example, sequentially or simultaneously. Examples of treatments and therapies include, but are not limited to, chemotherapy (the administration of active agents, including, e.g., drugs, antibodies (e.g., as in immunotherapy), prodrugs 30 (e.g., as in photodynamic therapy, GDEPT, ADEPT, etc.); surgery; radiation therapy; and gene therapy.

The invention further provides the use of an active compound for the manufacture of a medicament, for example, for the treatment 35 of a condition ameliorated by the inhibition of p38 MAP kinase.

The invention further provides a method of treatment of the human or animal body, the method comprising administering to a subject

in need of treatment a therapeutically-effective amount of an active compound, preferably in the form of a pharmaceutical composition.

- 5 Active compounds may also be used as part of an *in vitro* assay, for example, in order to determine whether a candidate host is likely to benefit from treatment with the compound in question.

Administration

- 10 The active compound or pharmaceutical composition comprising the active compound may be administered to a subject by any convenient route of administration, whether systemically/peripherally or at the site of desired action, including but not limited to, oral (e.g. by ingestion); topical (including e.g. 15 transdermal, intranasal, ocular, buccal, and sublingual); pulmonary (e.g. by inhalation or insufflation therapy using, e.g. an aerosol, e.g. through mouth or nose); rectal; vaginal; parenteral, for example, by injection, including subcutaneous, intradermal, intramuscular, intravenous, intraarterial, 20 intracardiac, intrathecal, intraspinal, intracapsular, subcapsular, intraorbital, intraperitoneal, intratracheal, subcuticular, intraarticular, subarachnoid, and intrasternal; by implant of a depot, for example, subcutaneously or intramuscularly.

25

- The subject may be a eukaryote, an animal, a vertebrate animal, a mammal, a rodent (e.g. a guinea pig, a hamster, a rat, a mouse), murine (e.g. a mouse), canine (e.g. a dog), feline (e.g. a cat), equine (e.g. a horse), a primate, simian (e.g. a monkey or ape), 30 a monkey (e.g. marmoset, baboon), an ape (e.g. gorilla, chimpanzee, orang-utan, gibbon), or a human.

Formulations

- While it is possible for the active compound to be administered alone, it is preferable to present it as a pharmaceutical composition (e.g. formulation) comprising at least one active compound, as defined above, together with one or more pharmaceutically acceptable carriers, adjuvants, excipients, ..

diluents, fillers, buffers, stabilisers, preservatives, lubricants, or other materials well known to those skilled in the art and optionally other therapeutic or prophylactic agents.

- 5 Thus, the present invention further provides pharmaceutical compositions, as defined above, and methods of making a pharmaceutical composition comprising admixing at least one active compound, as defined above, together with one or more pharmaceutically acceptable carriers, excipients, buffers, adjuvants, stabilizers, or other materials, as described herein.

The term "pharmaceutically acceptable" as used herein pertains to compounds, materials, compositions, and/or dosage forms which are, within the scope of sound medical judgment, suitable for use 15 in contact with the tissues of a subject (e.g. human) without excessive toxicity, irritation, allergic response, or other problem or complication, commensurate with a reasonable benefit/risk ratio. Each carrier, excipient, etc. must also be "acceptable" in the sense of being compatible with the other 20 ingredients of the formulation.

Suitable carriers, excipients, etc. can be found in standard pharmaceutical texts, for example, Remington's Pharmaceutical Sciences, 18th edition, Mack Publishing Company, Easton, Pa., 25 1990.

The formulations may conveniently be presented in unit dosage form and may be prepared by any methods well known in the art of pharmacy. Such methods include the step of bringing into 30 association the active compound with the carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing into association the active compound with liquid carriers or finely divided solid carriers or both, and then if necessary 35 shaping the product.

Formulations may be in the form of liquids, solutions, suspensions, emulsions, elixirs, syrups, tablets, losenges,

granules, powders, capsules, cachets, pills, ampoules, suppositories, pessaries, ointments, gels, pastes, creams, sprays, mists, foams, lotions, oils, boluses, electuaries, or aerosols.

5

Formulations suitable for oral administration (e.g. by ingestion) may be presented as discrete units such as capsules, cachets or tablets, each containing a predetermined amount of the active compound; as a powder or granules; as a solution or suspension in an aqueous or non-aqueous liquid; or as an oil-in-water liquid emulsion or a water-in-oil liquid emulsion; as a bolus; as an electuary; or as a paste.

A tablet may be made by conventional means, e.g., compression or 15 moulding, optionally with one or more accessory ingredients.

Compressed tablets may be prepared by compressing in a suitable machine the active compound in a free-flowing form such as a powder or granules, optionally mixed with one or more binders (e.g. povidone, gelatin, acacia, sorbitol, tragacanth, 20 hydroxypropylmethyl cellulose); fillers or diluents (e.g. lactose, microcrystalline cellulose, calcium hydrogen phosphate); lubricants (e.g. magnesium stearate, talc, silica); disintegrants (e.g. sodium starch glycolate, cross-linked povidone, cross-linked sodium carboxymethyl cellulose); surface-active or 25 dispersing or wetting agents (e.g. sodium lauryl sulfate); and preservatives (e.g. methyl p-hydroxybenzoate, propyl p-hydroxybenzoate, sorbic acid). Moulded tablets may be made by moulding in a suitable machine a mixture of the powdered compound moistened with an inert liquid diluent. The tablets may 30 optionally be coated or scored and may be formulated so as to provide slow or controlled release of the active compound therein using, for example, hydroxypropylmethyl cellulose in varying proportions to provide the desired release profile. Tablets may 35 optionally be provided with an enteric coating, to provide release in parts of the gut other than the stomach.

Formulations suitable for topical administration (e.g.

~~transdermal, intranasal, ocular, buccal, and sublingual~~ may be

formulated as an ointment, cream, suspension, lotion, powder,
solution, past, gel, spray, aerosol, or oil. Alternatively, a
formulation may comprise a patch or a dressing such as a bandage
or adhesive plaster impregnated with active compounds and
5 optionally one or more excipients or diluents.

Formulations suitable for topical administration in the mouth
include lozenges comprising the active compound in a flavoured
basis, usually sucrose and acacia or tragacanth; pastilles
10 comprising the active compound in an inert basis such as gelatin
and glycerin, or sucrose and acacia; and mouthwashes comprising
the active compound in a suitable liquid carrier.

Formulations suitable for topical administration to the eye also
15 include eye drops wherein the active compound is dissolved or
suspended in a suitable carrier, especially an aqueous solvent
for the active compound.

Formulations suitable for nasal administration, wherein the
20 carrier is a solid, include a coarse powder having a particle
size, for example, in the range of about 20 to about 500 microns
which is administered in the manner in which snuff is taken, i.e.
by rapid inhalation through the nasal passage from a container of
the powder held close up to the nose. Suitable formulations
25 wherein the carrier is a liquid for administration as, for
example, nasal spray, nasal drops, or by aerosol administration
by nebuliser, include aqueous or oily solutions of the active
compound.

30 Formulations suitable for administration by inhalation include
those presented as an aerosol spray from a pressurised pack, with
the use of a suitable propellant, such as
dichlorodifluoromethane, trichlorofluoromethane, dichoro-
tetrafluoroethane, carbon dioxide, or other suitable gases.

35

Formulations suitable for topical administration via the skin
include ointments, creams, and emulsions. When formulated in an
ointment, the active compound may optionally be employed with

either a paraffinic or a water-miscible ointment base.

Alternatively, the active compounds may be formulated in a cream with an oil-in-water cream base. If desired, the aqueous phase of the cream base may include, for example, at least about 30%

5 w/w of a polyhydric alcohol, i.e., an alcohol having two or more hydroxyl groups such as propylene glycol, butane-1,3-diol, mannitol, sorbitol, glycerol and polyethylene glycol and mixtures thereof. The topical formulations may desirably include a compound which enhances absorption or penetration of the active
10 compound through the skin or other affected areas. Examples of such dermal penetration enhancers include dimethylsulfoxide and related analogues.

When formulated as a topical emulsion, the oily phase may
15 optionally comprise merely an emulsifier (otherwise known as an emulgent), or it may comprises a mixture of at least one emulsifier with a fat or an oil or with both a fat and an oil. Preferably, a hydrophilic emulsifier is included together with a lipophilic emulsifier which acts as a stabiliser. It is also
20 preferred to include both an oil and a fat. Together, the emulsifier(s) with or without stabiliser(s) make up the so-called emulsifying wax, and the wax together with the oil and/or fat make up the so-called emulsifying ointment base which forms the oily dispersed phase of the cream formulations.

25 Suitable emulgents and emulsion stabilisers include Tween 60, Span 80, cetostearyl alcohol, myristyl alcohol, glyceryl monostearate and sodium lauryl sulphate. The choice of suitable oils or fats for the formulation is based on achieving the
30 desired cosmetic properties, since the solubility of the active compound in most oils likely to be used in pharmaceutical emulsion formulations may be very low. Thus the cream should preferably be a non-greasy, non-staining and washable product with suitable consistency to avoid leakage from tubes or other
35 containers. Straight or branched chain, mono- or dibasic alkyl esters such as di-isoadipate, isocetyl stearate, propylene glycol diester of coconut fatty acids, isopropyl myristate, decyl stearate, isopropyl behenate, butyl stearate, isobutyl behenyl

palmitate or a blend of branched chain esters known as Crodamol CAP may be used, the last three being preferred esters. These may be used alone or in combination depending on the properties required.

5

Alternatively, high melting point lipids such as white soft paraffin and/or liquid paraffin or other mineral oils can be used.

10 Formulations suitable for rectal administration may be presented as a suppository with a suitable base comprising, for example, cocoa butter or a salicylate.

15 Formulations suitable for vaginal administration may be presented as pessaries, tampons, creams, gels, pastes, foams or spray formulations containing in addition to the active compound, such carriers as are known in the art to be appropriate.

20 Formulations suitable for parenteral administration (e.g. by injection, including cutaneous, subcutaneous, intramuscular, intravenous and intradermal), include aqueous and non-aqueous isotonic, pyrogen-free, sterile injection solutions which may contain anti-oxidants, buffers, preservatives, stabilisers, bacteriostats, and solutes which render the formulation isotonic
25 with the blood of the intended recipient; and aqueous and non-aqueous sterile suspensions which may include suspending agents and thickening agents, and liposomes or other microparticulate systems which are designed to target the compound to blood components or one or more organs. Examples of suitable isotonic vehicles for use in such formulations include Sodium Chloride
30 Injection, Ringer's Solution, or Lactated Ringer's Injection. Typically, the concentration of the active compound in the solution is from about 1 ng/ml to about 10 µg/ml, for example from about 10 ng/ml to about 1 µg/ml. The formulations may be
35 presented in unit-dose or multi-dose sealed containers, for example, ampoules and vials, and may be stored in a freeze-dried (lyophilised) condition requiring only the addition of the sterile liquid carrier, for example water for injections,

immediately prior to use. Extemporaneous injection solutions and suspensions may be prepared from sterile powders, granules, and tablets. Formulations may be in the form of liposomes or other microparticulate systems which are designed to target the active compound to blood components or one or more organs.

Dosage

It will be appreciated that appropriate dosages of the active compounds, and compositions comprising the active compounds, can vary from patient to patient. Determining the optimal dosage will generally involve the balancing of the level of therapeutic benefit against any risk or deleterious side effects of the treatments of the present invention. The selected dosage level will depend on a variety of factors including, but not limited to, the activity of the particular compound, the route of administration, the time of administration, the rate of excretion of the compound, the duration of the treatment, other drugs, compounds, and/or materials used in combination, and the age, sex, weight, condition, general health, and prior medical history of the patient. The amount of compound and route of administration will ultimately be at the discretion of the physician, although generally the dosage will be to achieve local concentrations at the site of action which achieve the desired effect without causing substantial harmful or deleterious side-effects.

Administration *in vivo* can be effected in one dose, continuously or intermittently (e.g. in divided doses at appropriate intervals) throughout the course of treatment. Methods of determining the most effective means and dosage of administration are well known to those of skill in the art and will vary with the formulation used for therapy, the purpose of the therapy, the target cell being treated, and the subject being treated. Single or multiple administrations can be carried out with the dose level and pattern being selected by the treating physician.

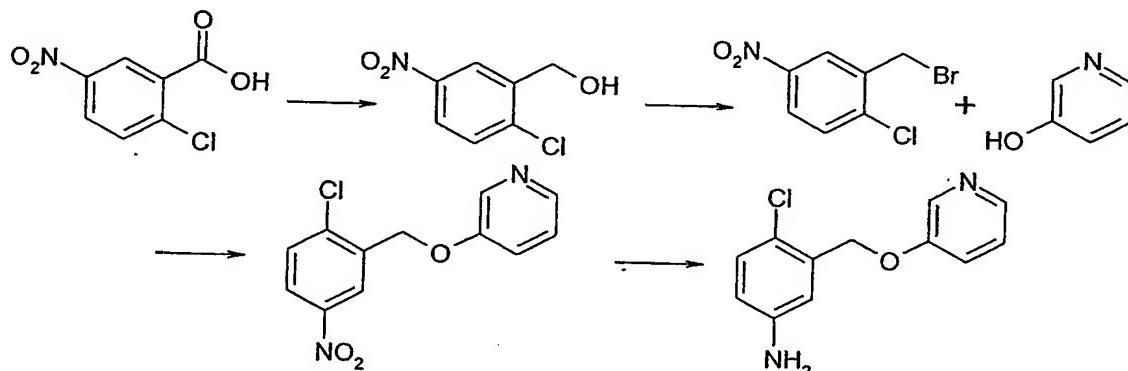
In general, a suitable dose of the active compound is in the range of about 100 pg to about 10 mg, more preferably 10 ng to 1

mg, per kilogram body weight of the subject per day. Where the active compound is a salt, an ester, prodrug, or the like, the amount administered is calculated on the basis of the parent compound and so the actual weight to be used is increased proportionately.

EXAMPLES

Example 1

(a) Synthesis of key intermediate: 4-chloro-3-(pyridin-3-yloxy)methyl)-phenylamine



(2-chloro-5-nitro-phenyl)-methanol

To a stirred suspension of sodium borohydride (9.9 mmol) in dry THF (20 ml) at 0°C was added 2-chloro-5-nitrobenzoic acid (4.96 mmol) dissolved in dry THF (5 ml). Boron trifluoride etherate (13.3 mmol) was added dropwise and the reaction mixture allowed to warm to room temperature over 1 hour. The reaction mixture was quenched with 1N HCl and then partitioned between DCM and water. The organic layer was separated, washed with brine solution, dried (MgSO_4), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded 0.92g of the desired product; MS(ES): m/e 189 ($M+H$); δ_{H} (400 MHz, CDCl_3) 8.5 (1H, br s), 8.13 (1H, br dd), 7.54 (1H, d, J 8), 4.89 (2H, s).

2-bromomethyl-1-chloro-4-nitro-benzene

(2-Chloro-5-nitro-phenyl)-methanol (4.9 mmol) was dissolved in DCM (30 ml) and cooled to 0°C. Triphenyl phosphine (5 mmol) was

added followed by carbon tetrabromide (4.9 mmol). The reaction mixture was diluted with DCM and washed with water and brine solution. The organic layer was separated, dried ($MgSO_4$), filtered and evaporated to yield 1.23g of the desired product; MS (ES): m/e 252 (M+H); δ_H (400 MHz, $CDCl_3$) 8.37 (1H, br s), 8.15 (1H, dd, J 8, 1), 7.61 (1H, d, J 8), 4.63 (2H, s).

3-(2-chloro-5-nitro-benzylxy)-pyridine

3-Hydroxy pyridine (5.3 mmol) was dissolved in dry DMF (6 ml), cooled to 0°C and then treated with sodium hydride (60%, 5.5 mmol). After 20 mins, 2-bromomethyl-1-chloro-4-nitro-benzene 4.9 mmol) was added in dry DMF (6 ml) and the reaction mixture stirred at 0°C for 1 hour. The reaction mixture was quenched with water, then partitioned between ethyl acetate and water. The organic layer was separated, washed with brine solution, dried ($MgSO_4$), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded 0.32g of the desired product; MS(ES): m/e 266 (M+H).

20

4-chloro-3-(pyridin-3-yloxymethyl)-phenylamine

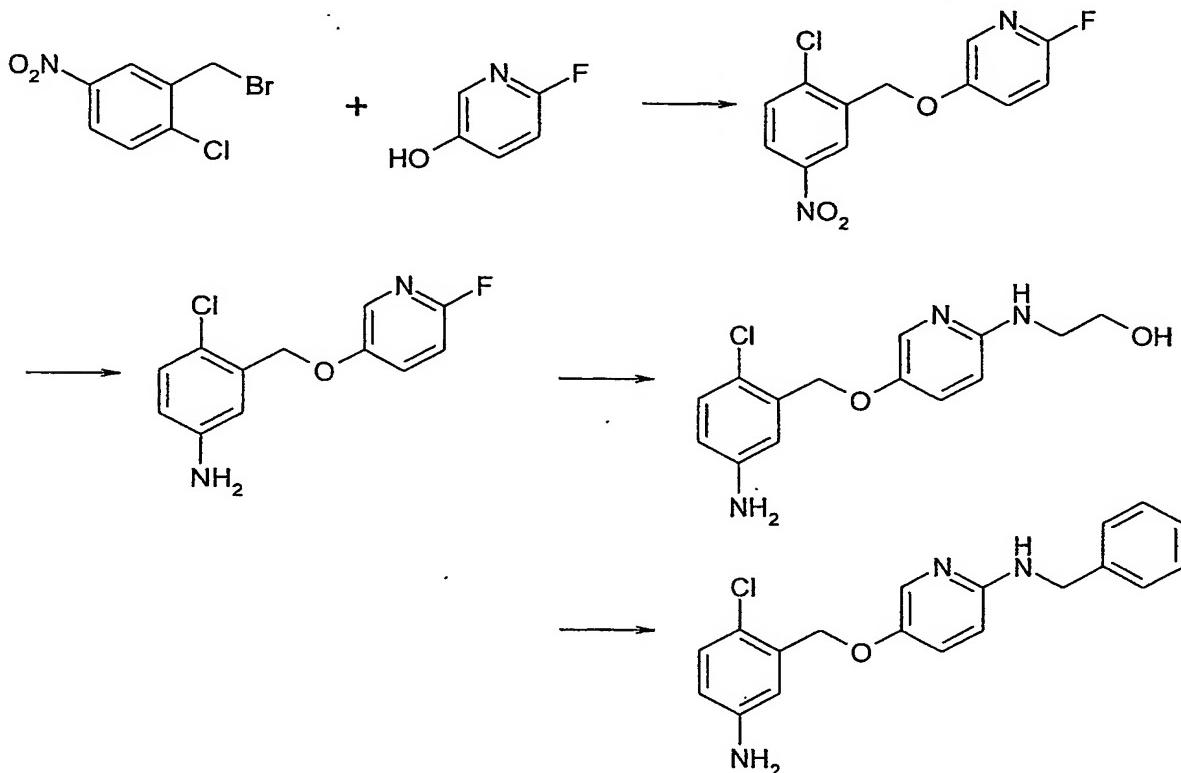
3-(2-chloro-5-nitro-benzylxy)-pyridine (1.2 mmol) was dissolved in dioxan:water (5:1, 6 ml), and treated with iron powder (10.9 mmol) and iron sulfate heptahydrate (2.66 mmol). The reaction mixture was refluxed for 6 hours, cooled to room temperature and filtered. The filtrate was diluted with ethyl acetate and washed with saturated bicarbonate and brine solution. The organic layer was separated, dried ($MgSO_4$); filtered and evaporated to give 195mg of the desired product; MS(ES): m/e 236 (M+H).

30

The corresponding key intermediates 3-(pyridin-3-yloxymethyl)-phenylamine, 4-fluoro-3-(pyridin-3-yloxymethyl)-phenylamine and 4-chloro-3-(6-hydroxymethylamino-pyridin-3-yloxymethyl)-phenylamine were synthesised in a similar fashion.

35

(b) Synthesis of key intermediates 4-chloro-3-(6-benzylamino-pyridin-3-yloxyethyl)-phenylamine and 4-chloro-3-(2-amino-pyridin-3-yloxyethyl)-phenylamine



5 5-(2-Chloro-5-nitro-benzyloxy)-2-fluoro-pyridine

To a solution of 2-fluoro-5-hydroxypyridine (1.77 mmol) in DMF (4 ml) was added NaH (60% dispersion in mineral oil, 4.42 mmol) in small portions at room temperature and under an atmosphere of nitrogen. After stirring for 1 hour, tetra-*n*-butylammonium chloride (17.68 μ mol) was added, followed by 2-chloro-5-nitrobenzyl bromide (5.31 mmol) (see above). After stirring for a further 17 hours, MeOH (2 ml) and then water (2 ml) were added. The DMF was removed *in vacuo* and the residue was partitioned between ethyl acetate (50 ml) and water (25 ml). The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 40 ml). The combined organic extracts were then dried ($MgSO_4$), filtered and concentrated. Purification by flash chromatography eluting with EtOAc/40-60 petroleum ether (1:19) gave the desired compound as a pale yellow oil. δ_H (400 MHz; $CDCl_3$) 5.23 (2H, s), 6.94 (1H, dd, J 8.8 and 3.5), 7.46-7.51 (1H, m), 7.61 (1H, d, J 8.8), 7.95-7.98 (1H, m), 8.19 (1H,

dd, J 8.6 and 2.6), 8.49 (1H, d, J 2.6).

4-Chloro-3-(6-fluoro-pyridin-3-yloxyethyl)-phenylamine

5 To a solution of 5-(2-Chloro-5-nitro-benzyloxy)-2-fluoro-pyridine (5.31 mmol) in dioxane/water (5:1, 30 ml) was added iron powder (47.8 mmol) followed by iron sulphate heptahydrate (11.7 mmol) and the reaction mixture was heated to reflux for a period of 17 hours. Upon cooling, the reaction mixture was filtered through a plug of 10 celite, washed with ethyl acetate (250 ml) and the solvent removed *in vacuo*. Purification of the residue by flash chromatography eluting with EtOAc/40-60 petroleum ether (3:7) gave the desired compound. δ_H (400 MHz; d_6 -DMSO) 5.07 (2H, s), 5.33 (2H, br s), 6.55 (1H, dd, J 8.6 and 2.8), 6.74 (1H, d, J 2.8), 7.09 (1H, d, J 8.6), 15 7.14 (1H, dd, J 9.1 and 3.0), 7.62-7.68 (1H, m), 7.96 (1H, dd, J 3.0 and 1.8).

2-[5-(5-Amino-2-chloro-benzyloxy)-pyridin-2-ylamino]-ethanol

A stirred solution of 4-chloro-3-(6-fluoro-pyridin-3-yloxyethyl)-phenylamine (0.49 mmol) in ethanalamine (2.5 ml) was 20 heated to 130 °C for 24 hours. Upon cooling, the reaction mixture was partitioned between ethyl acetate (80 ml) and water (40 ml). The organic layer was separated and the aqueous layer was extracted with ethyl acetate (2 x 40 ml). The combined organic 25 extracts were then dried ($MgSO_4$), filtered and concentrated *in vacuo*. Purification by flash chromatography eluting with EtOAc/40-60 petroleum ether (1:1) gave the title compound as a pale yellow oil (85 mg, 56%). δ_H (400 MHz; $CDCl_3$) 3.40-3.44 (2H, m), 3.66 (2H, br s), 3.78 (2H, t, J 4.6), 4.66 (1H, br s), 4.99 (2H, s), 6.42 (1H, d, J 8.8), 6.55 (1H, dd, J 8.6 and 2.8), 6.82 (1H, d, J 2.8), 7.12 (1H, d, J 8.6), 7.15 (1H, dd, J 9.0 and 3.0), 7.80 (1H, d, J 2.8).

[5-(5-Amino-2-chloro-benzyloxy)-pyridin-2-yl]-benzylamine

35 This was prepared in an analogous manner to 2-[5-(5-Amino-2-chloro-benzyloxy)-pyridin-2-ylamino]-ethanol, but using benzylamine in place of ethanalamine. MS(ES): m/e 340 (M+H).

Example 2: Synthesis of compounds where $R^L = -NH-C(=O)-$

(a) First method

Synthesis of N-[4-Chloro-3-pyridin-3-yloxyethyl]-phenyl]-2-morpholin-4-yl-isonicotinamide - Compound 1

5 A stirred solution of 2-morpholin-4-yl-isonicotinic acid (0.24 mmol) in dry DCM (5ml) at 0°C was treated with oxalyl chloride (0.29 mmol) and DMF (one drop). The mixture was stirred at 0°C for 1 hour, then the solvent was removed under reduced pressure. The residue was dissolved in dry DCM (3ml) and treated dropwise 10 with 4-chloro-3-(pyridin-2-yloxyethyl)-phenylamine (0.16mmol) and triethylamine (0.16ml) at 0°C. The reaction mixture was allowed to warm to room temperature overnight, then diluted with DCM and washed with 5% citric acid, saturated bicarbonate solution and brine solution. The organic layer was separated, 15 dried ($MgSO_4$), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded the desired product. MS (ES) : m/e 426 (M+H).

20 The following compounds were synthesised using a similar method, but with the appropriate starting materials:

from 4-chloro-3-(pyridin-3-yloxyethyl)-phenylamine
N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-fluoro-5-

25 morpholin-4-yl-benzamide - Compound 2, MS (ES) : m/e 443 (M+H); N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-fluoro-benzamide - Compound 3, MS (ES) : m/e 358 (M+H); N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 4, MS (ES) : m/e 340 (M+H); N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-
30 isonicotinamide - Compound 5, MS (ES) : m/e 341 (M+H); N-[3-(2-Amino-pyridin-3-yloxyethyl)-4-chloro-phenyl]-benzamide - Compound 6, MS (ES) : m/e 355 (M+H).

from 4-fluoro-3-(pyridin-3-yloxyethyl)-phenylamine

35 N-[4-Fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 7, MS (ES) : m/e 323 (M+H); 3-Fluoro-N-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 8, MS (ES) : m/e 341 (M+H); 3-Fluoro-N-[4-fluoro-3-(pyridin-3-yloxyethyl)-

phenyl]-5-morpholin-4-yl-benzamide - Compound 10, MS(ES): m/e 426 (M+H).

from 3-(pyridin-3-yloxyethyl)-phenylamine

5 N-[3-(Pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 14, MS(ES): m/e 305 (M+H).

(b) Second method

10 Synthesis of 3-Tert-butyl-N-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 13

A stirred solution 4-chloro-3-(pyridin-2-yloxyethyl)-phenylamine (0.14 mmol) in dry DCM (5ml) was treated with EDCI (1.68 mmol) and HOAt (1.68 mmol). 3-Tert-butyl benzoic acid (0.14 mmol) was added and the reaction mixture stirred at room temperature
15 overnight. The reaction mixture was diluted with DCM and washed with 5% citric acid, saturated bicarbonate solution and brine solution. The organic layer was separated, dried ($MgSO_4$), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded the desired product. MS(ES):
20 m/e 396 (M+H)

The following compounds were synthesised using a similar method, but with the appropriate starting materials:

25

From 4-chloro-3-(6-hydroxymethylamino-pyridin-3-yloxyethyl)-phenylamine

N-[4-Chloro-3-[6-(2-hydroxyethylamino)-pyridin-3-yloxyethyl]-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide - Compound 20,

30 MS(ES): m/e 502 (M+H).

from 4-chloro-3-(6-benzylamino-pyridin-3-yloxyethyl)-phenylamine
N-[3-(6-Benzylamino-pyridin-3-yloxyethyl)-4-chloro-phenyl]-3-fluoro-5-morpholin-4-yl-benzamide - Compound 21, MS(ES): m/e 548 (M+H).

from 4-chloro 3-(pyridin-3-yloxyethyl)-phenylamine

N-[4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-3-trifluoromethyl-

benzamide - Compound 16, MS(ES): m/e 408 (M+H); 3-Chloro-N-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 17, MS(ES): m/e 374 (M+H).

5 from 4-fluoro-3-(pyridin-3-yloxyethyl)-phenylamine
6-Morpholin-4-yl-pyrazine-2-carboxylic acid [4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-amide - Compound 19, MS(ES): m/e 410 (M+H); 1-(2-tert-Butyl-phenyl)-3-[4-fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-urea - Compound 22, MS(ES): m/e 394 (M+H).

10 from 3-(pyridin-3-yloxyethyl)-phenylamine
3-Fluoro-5-morpholin-4-yl-N-[3-(pyridin-3-yloxyethyl)-phenyl]-benzamide - Compound 15, MS(ES): m/e 408 (M+H).

15 Example 3: Synthesis of compounds where R^L=-NH-C(=O)-NH-
Synthesis of 1-(5-tert-Butyl-2H-pyrazol-3-yl)-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea - Compound 18
A stirred solution of 4-chloro-3-(pyridin-3-yloxyethyl)-phenylamine (0.21 mmol) in dry DCM (5 ml) at 0°C was treated with diisopropyl ethylamine (2.13 mmol), followed by triphosgene (0.25 mmol). The mixture was stirred at 0°C for 3 hours, then treated with 3-amino-5-tert-butyl pyrazole (0.42 mmol). The reaction mixture was allowed to warm to room temperature overnight, then solvent was removed under reduced pressure and the residue 20 partitioned between ethyl acetate and saturated bicarbonate solution. The organic layer was separated, dried ($MgSO_4$), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded 20mg of the desired product; 25
25
30 MS(ES): m/e 401 (M+H).

The following compounds were synthesised using a similar method, but with the appropriate starting materials:

35 from 4-chloro-3-(pyridin-3-yloxyethyl)-phenylamine
1-phenyl-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea - Compound 9, MS(ES): m/e 355 (M+H); 1-(5-tert-Butyl-2-phenyl-pyrazol-3-yl)-3-[4-chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea

- Compound 12, MS(ES): m/e 477 (M+H); [4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-urea, Compound 11, MS(ES): m/e 279 (M+H), using 2M aqueous ammonium chloride in place of aromatic amine.

- 5 from 4-fluoro-3-(pyridin-3-yloxyethyl)-phenylamine
1-[4-Fluoro-3-(pyridin-3-yloxyethyl)-phenyl]-3-(5-isopropyl-[1,3,4]thiadiazol-2-yl)-urea - Compound 24, MS(ES): m/e 388 (M+H).
- 10 Example 4: Synthesis of compounds where R^L=-NH-C(=O)-O-
Synthesis of [4-Chloro-3-(pyridin-3-yloxyethyl)-phenyl]-carbamic acid phenyl ester - Compound 23

A stirred solution of 4-chloro-3-(pyridin-3-yloxyethyl)-phenylamine (0.21 mmol) and pyridine in dry DCM (0.5 ml) at 0°C 15 was treated with phenyl chloroformate (0.22 mmol). The reaction mixture was warmed to room temperature over 1 hour then diluted with DCM and washed with 5% citric acid, saturated bicarbonate solution and brine solution. The organic layer was separated, 20 dried ($MgSO_4$), filtered, evaporated and the residue purified by column chromatography on silica. Elution with mixtures of petroleum ether and ethyl acetate afforded 70mg of the desired product; MS(ES): m/e 356 (M+H).

25 p38 MAP kinase assay
In 1 ml of fresh assay buffer (25 mM HEPES pH 7.4, 25 mM β -glycerophosphate, 5 mM EDTA, 15 mM $MgCl_2$, 100 μ M ATP, 1 mM sodium orthovanadate, 1 mM DTT), 35 μ g of inactive purified p38 and 0.12 μ g of active MKK6 (1688 U/mg - Upstate Biotechnology) are mixed 30 and incubated at room temperature for four hours to activate the p38.

The activated p38 is then diluted with an equal volume of assay buffer, and 20 μ l mixed with 25 μ l of MBP mix (300 μ l 10 x strength assay buffer, 300 μ l of 10 mM DTT & 10 mM sodium orthovanadate, 1.7 ml H_2O , 50 μ Ci $\gamma^{33}P$ -ATP, 200 μ l of myelin basic protein (MBP) (5 mg/ml)) and added to 96 well plates along with 5 μ l of various dilutions of the test compound in DMSC (up to 1000x).

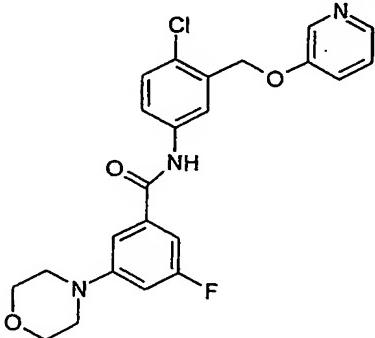
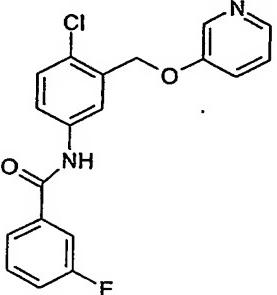
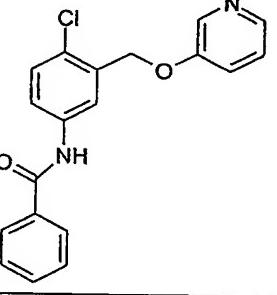
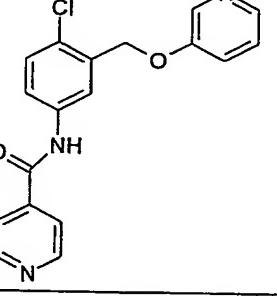
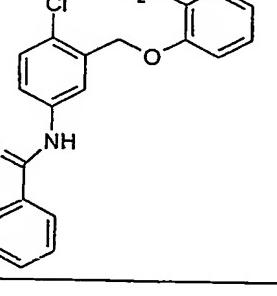
The reaction is allowed to proceed for one to one and a half hours before being stopped with an excess of ortho-phosphoric acid (30 μ l at 2%).

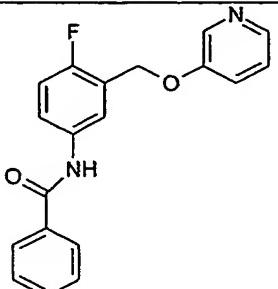
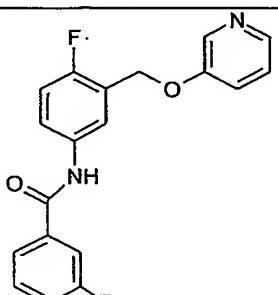
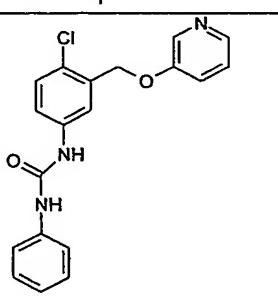
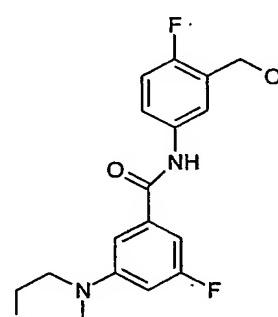
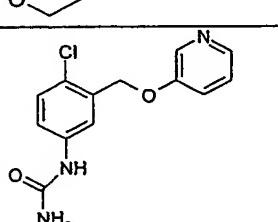
- 5 $\gamma^{33}\text{P}$ -ATP, which remains unincorporated into the myelin basic protein is separated from phosphorylated MBP on a Millipore MAPH filter plate. The wells of the MAPH plate are wetted with 0.5% orthophosphoric acid, and then the results of the reaction are filtered with a Millipore vacuum filtration unit through the
10 wells. Following filtration, the residue is washed twice with 200 μ l of 0.5% orthophosphoric acid. Once the filters have dried, 25 μ l of Microscint 20 scintillant is added, and then counted on a Packard Topcount for 30 seconds.
- 15 The % inhibition of the p38 activity is calculated and plotted in order to determine the concentration of test compound required to inhibit 50% of the p38 activity (IC_{50}) which is detailed in table 1.

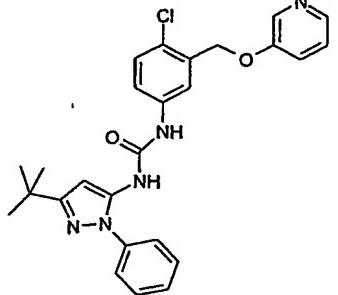
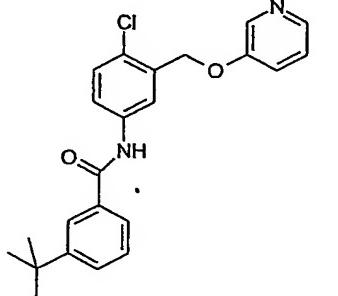
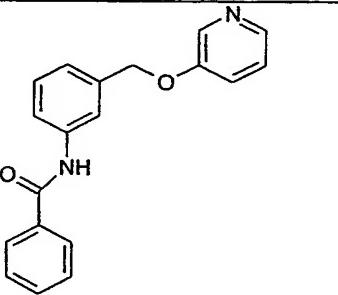
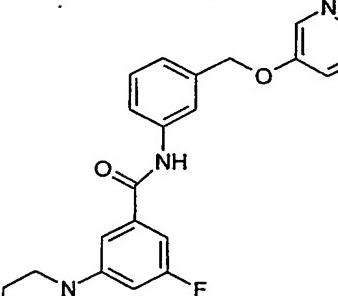
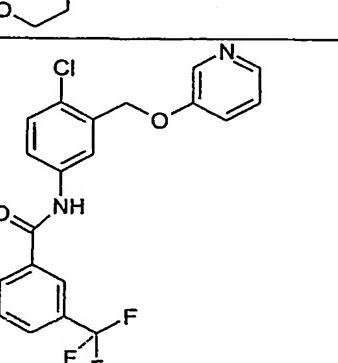
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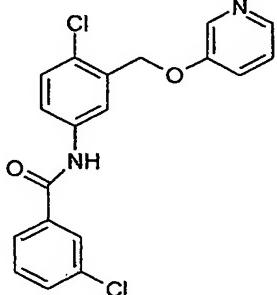
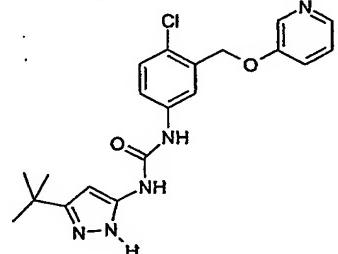
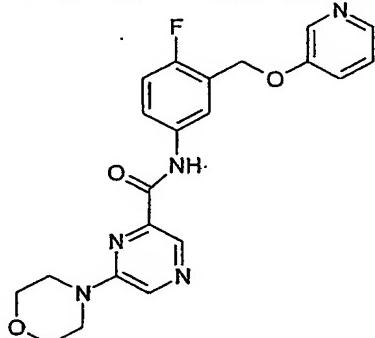
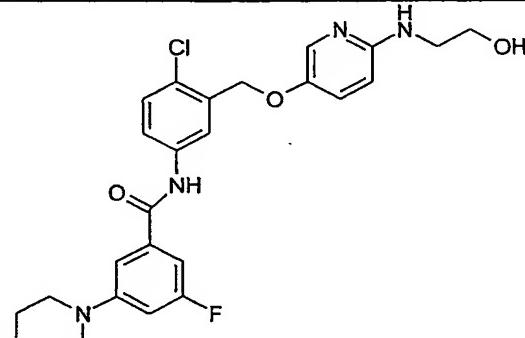
Table 1

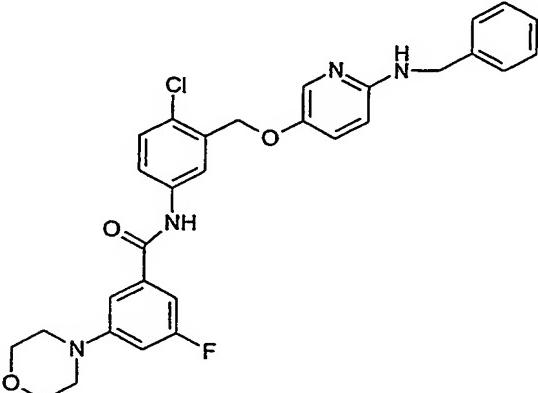
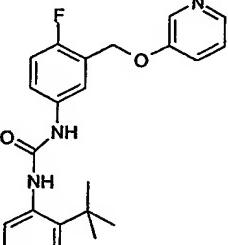
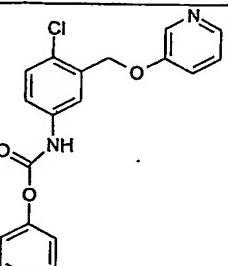
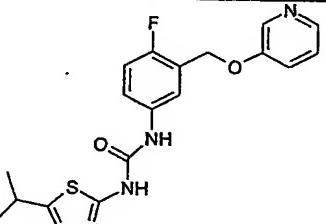
Compound	Structure	IC_{50} (μM)
1		<2

2		<2
3		<200
4		<20
5		<200
6		<20

7		<200
8		<200
9		<20
10		<2
11		<20

12		<2
13		<2
14		<200
15		<20
16		<20

17		<20
18		<2
19		<20
20		<2

21		<2
22		<20
23		<20
24		<20

Inhibition of LPS-Induced TNF- α Production in THP-1 Cells

The ability of the compounds of this invention to inhibit the TNF- α release was determined using a minor modification of the methods described in Rawlins P., et al., "Inhibition of endotoxin-induced TNF- α production in macrophages by 5Z-7-oxo-zeaenol and other fungal resorcyclic acid lactones," *International J. of Immunopharmacology*, 21, 799, (1999).

THP-1 cells, human monocytic leukaemic cell line, ECACC) were maintained in culture medium [RPMI 1640 (Invitrogen) and 2mM L-Glutamine supplemented with 10% foetal bovine serum (Invitrogen)] at approximately 37°C in humidified 5% CO₂ in stationary culture.

5

THP-1 cells were suspended in culture medium containing 50ng/ml PMA (SIGMA), seeded into a 96-well tissue culture plate (IWAKI) at 1 × 10⁵ cells/well (100µl/well) and incubated as described above for approximately 48 hours. The medium was then aspirated, 10 the wells washed twice in Phosphate Buffered Saline and 1µg/ml LPS (SIGMA) in culture medium was added (200µl/well).

Test compounds were reconstituted in DMSO (SIGMA) and then diluted with the culture medium such that the final DMSO 15 concentration was 0.1%. Twenty microlitre aliquots of test solution or medium only with DMSO (solvent control) were added to triplicate wells immediately following LPS addition, and incubated for 6 hours as described above. Culture supernatants were collected and the amount of human TNF-α present was 20 determined by ELISA (R&D Systems) performed according to the manufacturer's instructions.

The IC₅₀ was defined as the concentration of the test compound corresponding to half maximal inhibition of the control activity 25 by non-linear regression analysis of their inhibition curves.

The IC₅₀ values for Compound 2 and Compound 20 were found to be 170 nm and 970nM, respectively.

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